

LIST OF PARTS



MACHINE No. 157-4

**** A TRADE MARK OF
THE SINGER MANUFACTURING COMPANY**

INSTRUCTIONS FOR OILING

To ensure easy running and prevent unnecessary wear of the parts which are in movable contact, the machine requires oiling and when in continuous use, "TYPE B" or "TYPE D" OIL, sold only by Singer Sewing Machine Company, should be applied at the beginning of each working day to all oil holes marked "OIL," as instructed in Form 20097.

"TYPE D" OIL is stainless.

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INSTRUCTIONS FOR ORDERING

In ordering from this list, use **ONLY** the part **NUMBER** in the **FIRST** column.

The number stamped on a Sewing Machine Part is in every case the number of the single part only.

Every combination of parts sent out as such has its specific number, which, although not stamped on the parts, must be used when ordering the combination.

Each number always indicates the **SAME PART** in whatever list it appears, or for whatever machine.

The letters after some of the numbers indicate the style of finish only, as follows:

- A—Hardened, Polished, Nickel Plated and Buffed
- A.A—Buffed and Chromium Plated
- A.B—Hardened, Polished, Buffed and Chromium Plated
- A.C—Brown Baking Enamel Finish
- A.D—Gray Baking Enamel Finish
- A.E—Hardened, Bright Rumbled and Nickel Plated
- A.F—Hardened, Bright Rumbled, Nickel Plated, Bright Rumbled and Chromium Plated
- A.G—Alumilite, Plain
- A.H—Alumilite, Dyed
- A.J—Polished, Nickel Plated and Chromium Plated
- A.K—Hardened, Polished, Nickel Plated and Chromium Plated
- A.L—Heat Treated for Toughness
 - B—Polished, Nickel Plated and Buffed
 - C—Hardened Only
- C.R—Hardened and Merlized
 - D—Polished Only
 - E—Soft, Not Polished
 - F—Hardened and Polished
- F.J—Hardened, Polished and Nickel Plated
 - G—Bright Rumbled and Nickel Plated
 - H—Blued
 - J—Nickel Plated Only
 - K—Hardened and Nickel Plated
 - L—Brass Plated
 - M—Oxidized
 - N—Japanned, Dull
 - P—Japanned, Bright
- P.P—Wrinkle Finish
 - R—Merlized
 - S—Cadmium Plated
 - T—Copper Plated
- T.A—Hardened, Polished, Copper and Nickel Plated and Buffed
- T.B—Copper and Nickel Plated and Polished
- T.J—Copper and Nickel Plated Only
- T.K—Hardened, Copper and Nickel Plated
- T.L—Copper and Brass Plated
- T.M—Copper Plated and Oxidized

INSTRUCTIONS FOR ORDERING—Continued

- U—Zinc Plated
- V—Silver Plated
- W—Polished and Nickel Plated
- X—Black Oxide, for Iron and Steel
- X.C—Hardened and Black Oxide, for Iron or Steel
- Y—Black Nickel Plated Only
- Z—Chromium Plated
- Z.A—Hardened, Polished, Nickel Plated, Buffed and Chromium Plated
- Z.B—Polished, Nickel Plated, Buffed and Chromium Plated
- Z.C—Hardened and Chromium Plated
- Z.D—Polished and Chromium Plated
- Z.G—Bright Rumbled, Nickel Plated, Bright Rumbled and Chromium Plated
- Z.J—Nickel and Chromium Plated
- Z.T—Copper and Chromium Plated

These letters **MUST BE USED** when they appear in the list; and **AFTER** the number as in the list.

In this series:

1 to 1500, 50001 to 51500 and 140001 to 142000 are Screw Numbers

1501 to 1800 and 51501 to 51800 are Nut Numbers

1801 to 2000 and 51801 to 52000 are Roller Numbers

2001 to 50000 and 52001 to 140000 and 142001 to 190000 are Sewing Machine Parts, 190001 and upward are numbers of Electrical Parts.

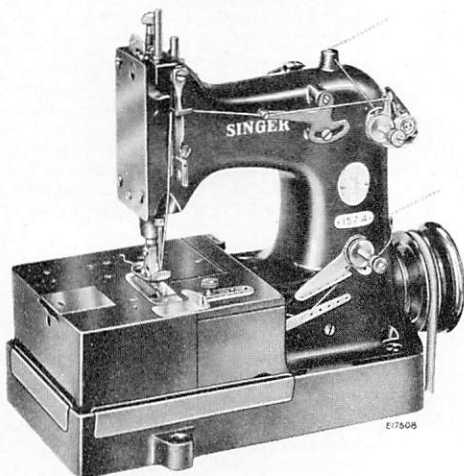
The figures in the second column refer only to the plates, illustrating the parts, and are **NOT TO BE USED** in ordering.

Parts marked with an asterisk (*) are furnished only when repairs are made at factory.

SINGER Needles should be used
in **SINGER** Machines
These Needles and their Containers
are marked with the
Company's Trade Mark "SIMANCO.**" 1

Needles in Containers marked
"FOR SINGER MACHINES"
are **NOT SINGER** made needles. 2

LIST OF PARTS COMPLETE FOR



MACHINE No. 157-4

FOR MEDIUM BURLAP BAGS. ONE NEEDLE, ONE LOOPER.
MAXIMUM LENGTH OF STITCH, 2 TO THE INCH. CLEAR-
ANCE UNDER PRESSER FOOT $7/16$ ". NEEDLE BAR STROKE
2". SPEED 3000.

No.	Plate	Name
*138819		Arm, upper and lower (solid) with 443AL, 50374E, 50961E, 51333R, 138765, two 1186E and three 50617R.....
138765	21756	Arm Insert (lower).....
1186E	21756	Arm Insert (lower) Screw (2).....
138766	21756	Arm Oil Lead for oiling Arm Rotary Shaft Intermediate Bearing.....
443AL	21756	Arm Oil Lead Set Screw.....
50374E	21756	Arm Oil Plug Screw (bottom of arm).....
1300R	21756	Arm Oil Plug Screw (bottom of arm, underneath Feed Bar).....
50249E	21756	Arm Oil Plug Screw (center of arm) (2).....
50617R	21755	Arm Oil Plug Screw (side of arm) back.....
50617R	21764	Arm Oil Plug Screw (side of arm) front (2).....
50961E	21755	Arm Oil Plug Screw (top of arm).....
51333R	21755	Arm Oil Plug Screw for plugging hole used to adjust Tension (upper thread, automatic).....
130703	21755	Arm Oil Tube with 54969, for oiling Needle Bar Connecting Link.....
138881	21755	Arm Oil Tube for oiling Needle Bar Connecting Link Hinge Pin (lower).....

No.	Plate	Name
138767	21755	Arm Oil Tube with 138769, for oiling Arm Rock Shaft Front Bearing.....
138768	21755	Arm Oil Tube with 138770, for oiling Arm Rock Shaft Back and Intermediate Bearings (2).....
54969	21755	Arm Oil Tube Oil Pad for 130703.....
138769	21755	Arm Oil Tube Oil Pad for 138767.....
138770	21755	Arm Oil Tube Oil Pad for 138768 (2).....
130823	21755	Arm Rock Shaft with 624AL.....
138885		Arm Rock Shaft 130823 with 138902.....
130708	21755	Arm Rock Shaft Bushing (back).....
443AL	21755	Arm Rock Shaft Bushing (back) Set Screw.....
130907	21755	Arm Rock Shaft Bushing (intermediate).....
443AL	21755	Arm Rock Shaft Bushing (intermediate) Set Screw.....
130876	21755	Arm Rock Shaft Crank, back (ball bearing, solid) with 1396AL.....
1396AL	21755	Arm Rock Shaft Crank (back) Clamping Screw.....
138884	21755	Arm Rock Shaft Crank (back) Pin.....
130909	21755	Arm Rock Shaft Flanged Bushing (front).....
443AL	21755	Arm Rock Shaft Flanged Bushing (front) Set Screw.....
138756	21756	Arm Rotary Shaft.....
138757		Arm Rotary Shaft 138756 with 691C and 138759.....
138954	21756	Arm Rotary Shaft Bushing (front) bronze.....
443AL	21756	Arm Rotary Shaft Bushing (front) Set Screw.....
138955	21756	Arm Rotary Shaft Bushing (intermediate) bronze.....
448AL	21756	Arm Rotary Shaft Bushing (intermediate) Set Screw.....
130884	21756	Arm Rotary Shaft Flanged Bushing (back).....
159F	21756	Arm Rotary Shaft Flanged Bushing (back) Screw (3).....
138758		Arm Rotary Shaft Oil Return Collar (back).....
138759	21756	Arm Rotary Shaft Oil Return Collar (back) 138758 with 130963.....
130963		Arm Rotary Shaft Oil Return Collar (back) Oil Tube.....
691C	21756	Arm Rotary Shaft Oil Return Collar (back) Screw.....
130730		Arm Rotary Shaft Oil Return Collar (front).....
130973	21756	Arm Rotary Shaft Oil Return Collar (front) 130730 with 130731.....
130731		Arm Rotary Shaft Oil Return Collar (front) Oil Tube.....
144D	21756	Arm Rotary Shaft Screw.....
138771	21755	Arm Side Cover (back).....
138772	21755	Arm Side Cover (back) Gasket.....
138773	21755	Arm Side Cover (back) Retainer.....
176J	21755	Arm Side Cover (back) Retainer Screw (6).....
138813	21755	Arm Side Cover (end).....
138814	21755	Arm Side Cover (end) Gasket (cork).....
704J	21755	Arm Side Cover (end) Screw.....
138774	21743	Cloth Plate with two each 889AL and 46224.....
130865	21743	Cloth Plate Extension.....
138948	21757	Cloth Plate Extension.....
138952		Cloth Plate Extension complete, Nos. 596D, 51262C, 130865, 130866 and 130867.....
138953		Cloth Plate Extension complete, Nos. 596D, 51262C, 130866, 130867 and 138948.....
130866	21743	Cloth Plate Extension Hinge Stud.....
130867	21743	Cloth Plate Extension Hinge Stud Bearing with 152E.....
152E	21743	Cloth Plate Extension Hinge Stud Bearing Clamping Screw.....
596D	21743	Cloth Plate Extension Hinge Stud Bearing Screw.....
889AL	21743	Cloth Plate Extension Hinge Stud Set Screw (2).....
51262C	21743	Cloth Plate Extension Lock Screw Stud.....
130868	21743	Cloth Plate Extension Lock Spring.....
50183F	21743	Cloth Plate Extension Lock Spring Screw (large).....
162F	21743	Cloth Plate Extension Lock Spring Screw (small).....
46224	21743	Cloth Plate Oil Cup (2).....
140353F	21743	Cloth Plate Screw (3).....
49016	21743	Cloth Plate Slide.....

No.	Plate	Name
138775	21743	Cloth Plate Slide Spring.....
51282J	21743	Cloth Plate Slide Spring Screw (2).....
138776	21743	Cloth Plate Slide complete, Nos. 49016, 138775 and two 51282J.....
138777	21743	Cloth Plate complete, when using a Throat Plate with an off-set, Nos. 162F, 894F, 50183F, 130868, 130902, 138774, 138776 and 138952.....
NOTE: No. 138777 is regularly furnished with this machine.		
138949	21757	Cloth Plate complete, when using a Throat Plate without an off-set, Nos. 162F, 894F, 50183F, 130868, 130902, 138774, 138776 and 138953.....
138856	21755	Crank Connecting Rod with two 896AL.....
896AL	21755	Crank Connecting Rod Cap Screw (2).....
138850	21755	Crank Connecting Rod End Bearing (lower) with four 140352AL.....
140352AL	21755	Crank Connecting Rod End Bearing (lower) Cap Screw (4).....
130754	21755	Crank Connecting Rod End Bearing (lower) Hinge Screw Stud.....
1597J	21755	Crank Connecting Rod End Bearing (lower) Hinge Screw Stud Nut.....
138857		Crank Connecting Rod complete, Nos. 1597J, 130754, 138850 and 138856.....
138858		Crank Connecting Rod 138857 with 130876.....
130737	21743	Face Plate.....
138820	21743	Face Plate Gasket.....
177F	21743	Face Plate Screw (large).....
193F	21743	Face Plate Screw (small) (3).....
138888	21758	Feed Bar with 457AL.....
138889		Feed Bar 138888 with 138891 and two 898J.....
138890		Feed Bar 138889 and 138896.....
130738	21758	Feed Bar Hinge Pin.....
457AL	21758	Feed Bar Hinge Pin Set Screw.....
138891	21758	Feed Bar Wearing Plate.....
898J	21758	Feed Bar Wearing Plate Screw (2).....
138958	21756	Feed Connecting Rod with two 140352AL.....
138959		Feed Connecting Rod 138958 with 138963.....
140352AL	21756	Feed Connecting Rod Cap Screw (2).....
130889	21756	Feed Connecting Rod Crank.....
1480C	21756	Feed Connecting Rod Crank Cap Screw.....
1396AL	21758	Feed Connecting Rod Crank Clamping Screw.....
138894	21759	Feed Dog, 14 teeth (8 teeth to the inch) for 138928 and 138929.....
NOTE: Feed Dog No. 138894 is furnished unless otherwise specified on order.		
138931	21760	Feed Dog, 14 teeth (8 teeth to the inch) for 138934 (3 stitches to the inch, double feed).....
138935	21760	Feed Dog, 15 teeth (8 teeth to the inch) for 138938 (1/2 in. stitch to the inch, double feed).....
138969	21761	Feed Dog, 17 teeth (8 teeth to the inch) for 138972 (3 stitches to the inch) for Cording and Binding ends of Paper Bags.....
138763	21758	Feed Dog Clamp.....
50073C	21758	Feed Dog Screw.....
51061AL	21756	Feed Eccentric Body Set Screw (2).....
138964	21756	Feed Eccentric Clamping Washer.....
140548J	21756	Feed Eccentric Clamping Washer Screw.....
138963		Feed Eccentric (adjustable) complete, Nos. 1103C, 138964, 140548J and two 51061AL.....
138895	21756	Feed Lifting Eccentric with two 1036AL.....
138896		Feed Lifting Eccentric 138895 with 138897.....
1036AL	21756	Feed Lifting Eccentric Set Screw (2).....
138897	21756	Feed Lifting Eccentric Slide Block.....
1103C	21756	Feed Regulating Screw.....

No.	Plate	Name
138950	21758	Feed Rocking Frame with 1396AL.....
138951		Feed Rocking Frame 138950 with 130746.....
11398	21758	Feed Rocking Frame Hinge Pin.....
58293		Feed Rocking Frame Hinge Pin 11398 with 1508J.....
1508J	21758	Feed Rocking Frame Hinge Pin Nut.....
622C	21758	Feed Rocking Frame Hinge Pin Screw Bushing.....
1508J	21758	Feed Rocking Frame Hinge Pin Screw Bushing Nut.....
130746	21758	Feed Rocking Frame Oil Pad (braided cotton).....
27398	21758	Feed Rocking Frame Washer (2).....
121743	21743	Guide.....
194D	21743	Guide Screw Stud.....
671D	21743	Guide Thumb Screw.....
138898	21759	Looper (double thread).....
138899	21758	Looper Bell Crank with 51408AL.....
46228	21758	Looper Bell Crank Ball Stud.....
51408AL	21758	Looper Bell Crank Ball Stud Set Screw.....
20437	21758	Looper Bell Crank Ball Stud Spacing Washer.....
130750	21758	Looper Bell Crank Connection with two 171AL.....
130872		Looper Bell Crank Connection 130750 with 46228.....
171AL	21758	Looper Bell Crank Connection Cap Screw (2).....
130752	21756	Looper Bell Crank Connection Driver with two 1057AL.....
1057AL	21756	Looper Bell Crank Connection Driver Cap Screw (2).....
130754	21756	Looper Bell Crank Connection Hinge Screw Stud.....
1597J	21756	Looper Bell Crank Connection Hinge Screw Stud Nut.....
130755	21758	Looper Bell Crank Hinge Stud.....
435AL	21758	Looper Bell Crank Hinge Stud Set Screw (lower).....
448AL	21758	Looper Bell Crank Hinge Stud Set Screw (upper).....
130756	21758	Looper Carrier with 130760 and three 1147AL.....
130757	21758	Looper Carrier Connection with four 175E.....
130873		Looper Carrier Connection 130757 with 130956 and 130970.....
130970	21758	Looper Carrier Connection Ball Screw Stud (eccentric) right.....
1518J	21758	Looper Carrier Connection Ball Screw Stud (right) Nut.....
49043	21758	Looper Carrier Connection Ball Screw Stud (right) Nut Washer (fiber).....
130956	21758	Looper Carrier Connection Ball Stud (left).....
1147AL	21758	Looper Carrier Connection Ball Stud (left) Set Screw.....
49043	21758	Looper Carrier Connection Ball Stud (left) Washer (fiber).....
175E	21758	Looper Carrier Connection Cap (left) Screw (2).....
175E	21758	Looper Carrier Connection Cap (right) Screw (2).....
130759	21758	Looper Carrier Hinge Stud.....
49166	21758	Looper Carrier Hinge Stud Collar with two 202F.....
202F	21758	Looper Carrier Hinge Stud Collar Set Screw (2).....
896AL	21758	Looper Carrier Hinge Stud Set Screw.....
130760	21758	Looper Carrier Oil Pad.....
130761	21756	Looper Carrier Rock Shaft.....
138760		Looper Carrier Rock Shaft 130761 with 49049 and 130762.....
130762	21756	Looper Carrier Rock Shaft Crank (back) forked, with 51313AL.....
51313AL	21756	Looper Carrier Rock Shaft Crank (back) Position Screw.....
130763	21758	Looper Carrier Rock Shaft Crank (front) with 896AL and two 157E.....
157E	21758	Looper Carrier Rock Shaft Crank (front) Clamping Screw (2).....
49049	21756	Looper Carrier Rock Shaft Crank Slide Block.....
138900	21756	Looper Eccentric with two 1036AL.....
1036AL	21756	Looper Eccentric Set Screw (2).....
130765	21743	Looper Gate.....
63C	21743	Looper Gate Hinge Screw.....
2818	21743	Looper Gate Hinge Screw Friction Washer.....
1147AL	21758	Looper Set Screw (2).....
138887	21756	Machine Driving Pulley (3.7 in. outside diam. of belt groove) with two 430AL (for Round and "V" belts).....
130870	21756	Machine Driving Pulley Cover.....

No.	Plate	Name
430AL	21756	Machine Driving Pulley Set Screw (2).....
130841	21762	Needle Bar (hollow).....
130842	21762	Needle Bar Bushing (lower).....
435AL	21762	Needle Bar Bushing (lower) Set Screw.....
130843	21762	Needle Bar Bushing (upper).....
1133AL	21762	Needle Bar Bushing (upper) Set Screw.....
138901	21755	Needle Bar Connecting Link.....
138902		Needle Bar Connecting Link 138901 with 130844.....
624AL	21755	Needle Bar Connecting Link Hinge Pin Set Screw.....
138903	21755	Needle Bar Connecting Link Oil Pad (felt).....
138904	21755	Needle Bar Connecting Link Oil Pad Holder.....
690R	21755	Needle Bar Connecting Link Oil Pad Holder Screw.....
1611E	21755	Needle Bar Connecting Link Oil Pad Holder Screw Nut.....
130844	21762	Needle Bar Connecting Stud with 1454E.....
1454E	21762	Needle Bar Connecting Stud Set Screw.....
1753C	21762	Needle Clamping Nut.....
138905	21762	Needle Guard (back).....
138906	21762	Needle Guard (front).....
NOTE: One Needle Guard (front) No. 138906 for size 26 needle is furnished extra with the Machine. When ordering No. 138906 specify size of Needle.		
190J	21762	Needle Guard (front) Screw.....
138907		Needle Guard complete, Nos. 190J, 138905 and 138906...
NOTE: Needle Guard complete No. 138907 for size 27 needle is furnished on the Machine. When ordering No. 138907 specify size of Needle.		
690D	21762	Needle Guard Screw.....
138863	21755	Oil Agitator.....
140437AL	21755	Oil Agitator Screw.....
1708E	21755	Oil Agitator Screw Nut.....
138796	21763	Oil Pipe for oiling Arm Rotary Shaft Bushing (intermediate) and Looper Bell Crank Connection Driver.....
138797	21763	Oil Pipe for oiling Arm Rotary Shaft Bushing (front).....
49188	21763	Oil Pipe Connection with two 198J.....
198J	21763	Oil Pipe Connection Cap Screw (2).....
138878	21763	Oil Pipe Oil Lead with 138800 (2).....
138800		Oil Pipe Oil Lead Coupling with two 198J (2).....
198J	21763	Oil Pipe Oil Lead Coupling Cap Screw (4).....
138815	21756	Oil Splash Guard.....
690D	21756	Oil Splash Guard Screw.....
130899	21743	Oil Reservoir.....
130900	21743	Oil Reservoir Oil Tube (brass).....
130901	21743	Oil Reservoir Oil Wick (wick).....
130902	21743	Oil Reservoir complete, for oiling Feed Connecting Rod, Nos. 130899, 130900 and 130901.....
894F	21743	Oil Reservoir Screw.....
138908	21762	Presser Bar.....
138909	21762	Presser Bar Bushing.....
454AL	21762	Presser Bar Bushing Set Screw.....
49062	21762	Presser Bar Lifter.....
212D	21762	Presser Bar Lifter Cap Screw.....
49063	21762	Presser Bar Lifter Friction Washer.....
49064	21762	Presser Bar Lifter Hinge Stud.....
453AL	21762	Presser Bar Lifter Hinge Stud Set Screw.....
140420C	21762	Presser Bar Lifter Screw.....
138910	21762	Presser Bar Lifting Bracket with 896AL.....
896AL	21762	Presser Bar Lifting Bracket Clamping Screw.....
138911	21762	Presser Bar Lifting Link.....
79C	21762	Presser Bar Lifting Link Guide Screw.....
138912	21762	Presser Bar Spring (spiral).....
NOTE: No. 138912 is regularly furnished.		
138913		Presser Bar Spring (spiral, heavy).....
138837	21762	Presser Bar Spring Guide.....

No.	Plate	Name
51242AL	21759	Presser Foot Hinge Screw.....
138930	21759	Presser Foot Needle Guard.....
236J	21759	Presser Foot Needle Guard Screw.....
138914	21759	Presser Foot Plate, for 138915.....
138932	21760	Presser Foot Plate, for 138933.....
138936	21760	Presser Foot Plate, for 138937.....
138970	21761	Presser Foot Plate, for 138971.....
130997	21759	Presser Foot Shank.....
138915	21759	Presser Foot (hinged) complete, Nos. 236J, 51242AL, 130997, 138914 and 138930 (1/2 in. stitch, "L" Feed)....
NOTE: Presser Foot No. 138915 is furnished with this Machine unless otherwise specified on the order.		
138933	21760	Presser Foot (hinged) complete, Nos. 51242AL, 130997 and 138932 (3 stitches, double row feed).....
138937	21760	Presser Foot (hinged) complete, Nos. 51242AL, 130997 and 138936 (1/2 in. stitch, double row feed).....
138971	21761	Presser Foot (hinged) complete for use with 138969 and 138972 (3 stitches to the inch) Nos. 51242AL, 130997 and 138970, for Cording and Binding ends of paper bags.....
140390AL	21762	Presser Foot Screw.....
140282W	21762	Pressure Regulating Thumb Screw.....
138838	21762	Pressure Regulating Thumb Screw Bushing.....
456AL	21762	Pressure Regulating Thumb Screw Bushing Set Screw.....
1513J	21762	Pressure Regulating Thumb Screw Lock Nut.....
138916	21764	Slack Thread Controller.....
2102	21764	Tension (under thread) Disc (2).....
51570C	21764	Tension (under thread) Regulating Thumb Nut.....
1712C	21764	Tension (under thread) Regulating Thumb Nut Lock Nut.....
138917	21764	Tension (under thread) Screw Stud.....
138918		Tension (under thread) Screw Stud 138917 with 1712C and 51570C.....
138919	21764	Tension (under thread) Spring.....
138802	21764	Tension (under thread) Spring Bushing (large).....
59538	21764	Tension (under thread) Spring Bushing (small).....
138920	21764	Tension (under thread) Thread Guide.....
50530K	21764	Tension (upper thread, automatic) Body.....
15770	21764	Tension (upper thread, automatic) Cap.....
138943	21755	Tension (upper thread, automatic) Releasing Cam with 1036AL.....
1036AL	21755	Tension (upper thread, automatic) Releasing Cam Set Screw.....
138849	21755	Tension (upper thread, automatic) Releasing Pin.....
9540	21764	Tension (upper thread, automatic) Spring.....
848F	21764	Tension (upper thread, automatic) Stud.....
9541	21764	Tension (upper thread, automatic) Stud Plug.....
34527	21764	Tension (upper thread, automatic) complete, Nos. 848F, 9540, 9541, 15770 and 50530K.....
130849	21764	Tension (upper thread, automatic) Thread Guide.....
190J	21764	Tension (upper thread, automatic) Thread Guide Screw.....
2102	21764	Tension (upper thread) Disc (2).....
51570C	21764	Tension (upper thread) Regulating Thumb Nut.....
1712C	21764	Tension (upper thread) Regulating Thumb Nut Lock Nut.....
140242C	21764	Tension (upper thread) Screw Stud.....
138801		Tension (upper thread) Screw Stud 140242C with 1712C and 51570C.....
138919	21764	Tension (upper thread) Spring.....
138802	21764	Tension (upper thread) Spring Bushing (large).....
59538	21764	Tension (upper thread) Spring Bushing (small).....
138921	21764	Tension (upper thread) Thread Guide.....
138922	21764	Thread (under) Pull-off.....
50152X	21764	Thread (under) Pull-off Screw (large).....
190X	21764	Thread (under) Pull-off Screw (small).....

No.	Plate	Name
138923	21764	Thread (under) Pull-off Thread Guide.....
130853	21764	Thread (upper) Controller (back).....
1095F	21764	Thread (upper) Controller (back) Adjusting Screw.....
691AL	21764	Thread (upper) Controller (back) Screw.....
130854	21764	Thread (upper) Controller (back) Thread Screw Eyelet.....
1708J	21764	Thread (upper) Controller (back) Thread Screw Eyelet Nut..
138924	21764	Thread (upper) Controller (front of arm) Body.....
690D	21764	Thread (upper) Controller (front of arm) Body Screw.....
1423J	21764	Thread (upper) Controller (front of arm) Thread Guiding Block Adjusting Screw.....
138925	21764	Thread (upper) Controller (front of arm) Thread Guiding Block.....
138926		Thread (upper) Controller (front of arm) adjustable, complete, Nos. 138924 and 138925.....
138927	21764	Thread (upper) Take-up.....
140390AL	21764	Thread (upper) Take-up Set Screw.....
138928	21759	Throat Plate for 138894, for 1/2 in. stitch.....
	NOTE: Throat Plate No. 138928 is regularly furnished with this Machine.	
138929	21759	Throat Plate for 138894, for three stitches to the inch.....
	NOTE: Throat Plate No. 138929 is furnished extra with the Machine.	
138934	21760	Throat Plate for 138931.....
138938	21760	Throat Plate for 138935.....
138972	21761	Throat Plate for 138969, for Cording and Binding ends of paper bags.....
691C	21759	Throat Plate Screw (2).....

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Company's Trade Mark "SIMANCO.***" ¹

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SET OF PARTS FOR SINGLE THREAD CHAIN STITCH

No.	Plate	Name
138894	21765	Feed Dog, 14 teeth (8 teeth to the inch) for 138946.....
138944	21765	Looper (single thread).....
51242AL	21765	Presser Foot Hinge Screw.....
138930	21765	Presser Foot Needle Guard.....
236J	21765	Presser Foot Needle Guard Screw.....
138914	21765	Presser Foot Plate.....
130997	21765	Presser Foot Shank.....
138915	21765	Presser Foot (hinged) complete, Nos. 236J, 51242AL, 130997, 138914 and 138930.....
138945	21765	Throat Plate for 138946.....
138946	21765	Throat Plate complete, for 138894, Nos. 665J, 138945 and 138947.....
138947	21765	Throat Plate Thread Retainer.....
665J	21765	Throat Plate Thread Retainer Screw.....

ACCESSORIES

120344	21767	Oiler with 120345.....
120345	21767	Oiler Spout, 4 1/2 in. long.....
11831	21767	Screw Driver (large).....
26026	21767	Screw Driver (small).....
120341	21767	Tweezers (curved).....
8909	21767	Wrench for 1518.....
8908	21767	Wrench for 1753.....
23766	21767	Wrench for 1508 and 1518.....

FOOT LIFTER PARTS

6439		Chain, length 36 in. to 45 in., with 56864 and 56865.....
NOTE: When ordering No. 6439, state length required.		
4879	21752	Chain Connecting Link.....
56864	21752	Chain Hook (large).....
56865	21752	Chain Hook (small).....
138840	21752	Lifting Lever with 50421AL.....
138841	21752	Lifting Lever Connecting Pin.....
50421AL	21752	Lifting Lever Connecting Pin Set Screw.....
9D	21752	Lifting Lever Hinge Screw.....
130946	21752	Lifting Lever Spring.....
57286	21752	Treadle.....
4882	21752	Treadle Shaft.....
4883	21752	Treadle Spring.....
4884	21752	Treadle Stand.....
423AL	21752	Treadle Stop Screw (2).....
1650C	21752	Treadle Stop Screw Nut (2).....
57287	21752	Treadle complete, Nos. 4879, 4882, 4883, 4884, 57286, two each 423AL, 1650C and wood screws 1 in. No. 16 F.H.....
138842		Foot Lifter complete, Nos. 9D, 6439, 57287, 130946, 138840 and 138841.....

KNEE LIFTER PARTS

No.	Plate	Name
37563		Chain, length 15 in., with 56864 and 56865.....
56864	21752	Chain Hook (large).....
56865	21752	Chain Hook (small).....
138840	21752	Lifting Lever with 50421AL.....
138841	21752	Lifting Lever Connecting Pin.....
50421AL	21752	Lifting Lever Connecting Pin Set Screw.....
9D	21752	Lifting Lever Hinge Screw.....
130946	21752	Lifting Lever Spring.....
2763	21752	Rock Shaft.....
12242	21752	Rock Shaft Hanger with two wood screws 1 in. No. 10 F.H. (2)
2765	21752	Rock Shaft Knee Arm.....
2766	21752	Rock Shaft Knee Arm Hub with 356C.....
356C	21752	Rock Shaft Knee Arm Set Screw.....
2768		Rock Shaft Knee Arm complete, Nos. 2765, 2766 and 2767.
2767	21752	Rock Shaft Knee Plate with 356C.....
356C	21752	Rock Shaft Knee Plate Set Screw.....
6337	21752	Rock Shaft Lifting Bracket with two 356C.....
7125	21752	Rock Shaft Lifting Bracket Hook.....
356C	21752	Rock Shaft Lifting Bracket Hook Set Screw.....
356C	21752	Rock Shaft Lifting Bracket Set Screw.....
2770	21752	Rock Shaft Stop Dog with 140219C (2).....
140219C	21752	Rock Shaft Stop Dog Set Screw (2).....
42143	21752	Rock Shaft complete, Nos. 2763, 2768, 6337, 7125 and two each 2770 and 12242.....
138843		Knee Lifter complete, Nos. 9D, 37563, 42143, 130946, 138840 and 138841.....

MACHINE BASE

138859	21766	Machine Base with three 131022.....
138804	21766	Machine Base Cushion (felt).....
138871	21766	Machine Base Lint Guard (back).....
138872	21766	Machine Base Lint Guard (left end).....
138873	21766	Machine Base Lint Guard (front).....
138805	21766	Machine Base Oil Level Plate.....
1300E	21766	Machine Base Oil Level Plate Screw.....
138861	21766	Machine Base Oil Strainer (lower) (2).....
138862	21766	Machine Base Oil Strainer (upper).....
138810	21766	Machine Base Oil Strainer Cover with 1191W.....
1191W	21766	Machine Base Oil Strainer Cover Thumb Screw.....
1029E	21766	Machine Base Oil Strainer Screw (2).....
131022	21766	Machine Base Screw Bushing (rubber) (3).....
140243R	21766	Machine Base Screw Bushing Stud (3).....
140244E	21766	Machine Screw (3).....
138860		Machine Base complete, Nos. 1300E, 138805, 138859, 138862 and two each 1029E and 138861.....

THREAD UNWINDER

For Two Spools or Two Large Cones of Thread

No.	Plate	Name
228692		Spool Pin (2).....
201528J		Spool Pin Nut (2).....
228693		Spool Pin Washer (2).....
225257	23289	Spool Rest with 201018C and two each 201528J, 228692 and 228693.....
150203	23289	Spool Rest Cushion (felt) (2).....
225388	23289	Spool Rest Rod.....
200383C	23289	Spool Rest Rod Set Screw.....
201018C	23289	Spool Rest Set Screw.....
259658	23289	Spool Stand with 200383C.....
225391	23289	Thread Guide (2).....
201696J	23289	Thread Guide Lock Nut.....
225326	23289	Thread Guide Position Cup.....
225324	23289	Thread Guide Rod with 208AL and 225322.....
208AL	23289	Thread Guide Rod Screw.....
225322	23289	Thread Guide Rod Washer.....
225258	23289	Thread Unwinder complete, Nos. 201696J, 225257, 225324, 225326, 225388, 259658, two each 150203, 225391 and three wood screws 7/8 in. No. 12 F.H.....
27739	23289	Thread Cone (wood) for large cones.....
225390	23289	Thread Cone Holder, for inverted cones.....
NOTE: Nos. 27739 and 225390 are used with, but not included in 225258.		

TIMING GAUGE

138939	21768	Timing Gauge Arm.....
36006	21768	Timing Gauge Arm Screw Friction Washer.....
96C	21768	Timing Gauge Arm Screw.....
138940	21768	Timing Gauge Indicator.....
138941	21768	Timing Gauge Indicator Holder.....
742F	21768	Timing Gauge Indicator Screw.....
138942	21768	Timing Gauge complete, Nos. 96C, 742F, 36006, 138939, 138940 and 138941.....

NUMERICAL LIST OF PARTS

No.	Plate	Name
9D	21752	Foot Lifter Lifting Lever Hinge Screw for 138842.....
9D	21752	Knee Lifter Lifting Lever Hinge Screw for 138843.....
63C	21743	Looper Gate Hinge Screw.....
79C	21762	Presser Bar Lifting Link Guide Screw.....
96C	21768	Timing Gauge Arm Screw for 138942.....
144D	21756	Arm Rotary Shaft Screw.....
152E	21743	Cloth Plate Extension Hinge Stud Bearing Clamping Screw for 130867.....
157E	21758	Looper Carrier Rock Shaft Crank (front) Clamping Screw for 130763 (2).....
159F	21756	Arm Rotary Shaft Flanged Bushing (back) Screw (3).....
162F	21743	Cloth Plate Extension Lock Spring Screw (small) for 138777 and 138949.....
171AL	21758	Looper Bell Crank Connection Cap Screw for 130750 (2)....
175E	21758	Looper Carrier Connection Cap (left) Screw for 130757 (2)....
175E	21758	Looper Carrier Connection Cap (right) Screw for 130757 (2)....
176J	21755	Arm Side Cover (back) Retainer Screw (6).....
177F	21743	Face Plate Screw (large).....
190J	21762	Needle Guard (front) Screw for 138907.....
190J	21764	Tension (upper thread, automatic) Thread Guide Screw.....
190X	21764	Thread (under) Pull-off Screw (small).....
193F	21743	Face Plate Screw (small) (3).....
194D	21743	Guide Screw Stud.....
198J	21763	Oil Pipe Connection Cap Screw for 49188 (2).....
198J	21763	Oil Pipe Oil Lead Coupling Cap Screw for 138800 (4).....
202F	21758	Looper Carrier Hinge Stud Collar Set Screw for 49166 (2)....
208AL	23289	Thread Unwinder Thread Guide Rod Screw for 225324.....
212D	21762	Presser Bar Lifter Cap Screw.....
236J	21759	Presser Foot Needle Guard Screw for 138915.....
356C	21752	Knee Lifter Rock Shaft Knee Arm Set Screw for 2766.....
356C	21752	Knee Lifter Rock Shaft Knee Plate Set Screw for 2767.....
356C	21752	Knee Lifter Rock Shaft Lifting Bracket Hook Set Screw for 6337.....
356C	21752	Knee Lifter Rock Shaft Lifting Bracket Set Screw for 6337.....
423AL	21752	Foot Lifter Treadle Stop Screw for 57287 (2).....
430AL	21756	Machine Driving Pulley Set Screw for 138887 (2).....
435AL	21758	Looper Bell Crank Hinge Stud Set Screw (lower).....
435AL	21762	Needle Bar Bushing (lower) Set Screw.....
443AL	21756	Arm Oil Lead Set Screw for 138819.....
443AL	21755	Arm Rock Shaft Bushing (back) Set Screw.....
443AL	21755	Arm Rock Shaft Bushing (intermediate) Set Screw.....
443AL	21755	Arm Rock Shaft Flanged Bushing (front) Set Screw.....
443AL	21756	Arm Rotary Shaft Bushing (front) Set Screw.....
448AL	21756	Arm Rotary Shaft Bushing (intermediate) Set Screw.....
448AL	21758	Looper Bell Crank Hinge Stud Set Screw (upper).....
453AL	21762	Presser Bar Lifter Hinge Stud Set Screw.....
454AL	21762	Presser Bar Bushing Set Screw.....
456AL	21762	Pressure Regulating Thumb Screw Bushing Set Screw.....
457AL	21758	Feed Bar Hinge Pin Set Screw for 138888.....
596D	21743	Cloth Plate Extension Hinge Stud Bearing Screw for 138952 and 138953.....
622C	21758	Feed Rocking Frame Hinge Pin Screw Bushing.....
624AL	21755	Needle Bar Connecting Link Hinge Pin Set Screw for 130823.....
665J	21765	Throat Plate Thread Retainer Screw for 138946.....
671D	21743	Guide Thumb Screw.....
690R	21755	Needle Bar Connecting Link Oil Pad Holder Screw.....
690D	21762	Needle Guard Screw.....
690D	21756	Oil Splash Guard Screw.....
690D	21764	Thread (upper) Controller (front of arm) Body Screw.....

No.	Plate	Name
691C	21756	Arm Rotary Shaft Oil Return Collar (back) Screw for 138757.....
691AL	21764	Thread (upper) Controller (back) Screw.....
691C	21759	Throat Plate Screw (2).....
704J	21755	Arm Side Cover (end) Screw.....
742F	21768	Timing Gauge Indicator Screw for 138942.....
848F	21764	Tension (upper thread, automatic) Stud for 34527.....
889AL	21743	Cloth Plate Extension Hinge Stud Set Screw for 138774 (2).....
894F	21743	Oil Reservoir Screw for 138777 and 138949.....
896AL	21755	Crank Connecting Rod Cap Screw for 138856 (2).....
896AL	21758	Looper Carrier Hinge Stud Set Screw for 130763.....
896AL	21762	Presser Bar Lifting Bracket Clamping Screw for 138910.....
898J	21758	Feed Bar Wearing Plate Screw for 138889 (2).....
1029E	21766	Machine Base Oil Strainer Screw for 138860 (2).....
1036AL	21756	Feed Lifting Eccentric Set Screw for 138895 (2).....
1036AL	21756	Looper Eccentric Set Screw for 138900 (2).....
1036AL	21755	Tension (upper thread, automatic) Releasing Cam Set Screw for 138943.....
1057AL	21756	Looper Bell Crank Connection Driver Cap Screw for 130752 (2).....
1095F	21764	Thread (upper) Controller (back) Adjusting Screw.....
1103C	21756	Feed Regulating Screw for 138963.....
1133AL	21762	Needle Bar Bushing (upper) Set Screw.....
1147AL	21758	Looper Carrier Connection Ball Stud (left) Set Screw for 130756.....
1147AL	21758	Looper Set Screw for 130756 (2).....
1186E	21756	Arm Insert (lower) Screw for 138819 (2).....
1191W	21766	Machine Base Oil Strainer Cover Thumb Screw for 138810.....
1300R	21756	Arm Oil Plug Screw (bottom of Arm, underneath Feed Bar).....
1300E	21766	Machine Base Oil Level Plate Screw for 138860.....
1396AL	21755	Arm Rock Shaft Crank (back) Clamping Screw for 130876.....
1396AL	21758	Feed Connecting Rod Crank Clamping Screw for 138950.....
1423J	21764	Thread (upper) Controller (front of arm) Thread Guiding Block Adjusting Screw.....
1454E	21762	Needle Bar Connecting Stud Set Screw for 130844.....
1480C	21756	Feed Connecting Rod Crank Cap Screw.....
1508J	21758	Feed Rocking Frame Hinge Pin Nut for 58293.....
1508J	21758	Feed Rocking Frame Hinge Pin Screw Bushing Nut.....
1513J	21762	Pressure Regulating Thumb Screw Lock Nut.....
1518J	21758	Looper Carrier Connection Ball Screw Stud (right) Nut.....
1597J	21755	Crank Connecting Rod End Bearing (lower) Hinge Screw Stud Nut for 138857.....
1597J	21756	Looper Bell Crank Connection Hinge Screw Stud Nut.....
1611E	21755	Needle Bar Connecting Link Oil Pad Holder Screw Nut.....
1650C	21752	Foot Lifter Treadle Stop Screw Nut for 57287 (2).....
1708E	21755	Oil Agitator Screw Nut.....
1708J	21764	Thread (upper) Controller (back) Thread Screw Eyelet Nut.....
1712C	21764	Tension (under thread) Regulating Thumb Nut Lock Nut for 138918.....
1712C	21764	Tension (upper thread) Regulating Thumb Nut Lock Nut for 138801.....
1753C	21762	Needle Clamping Nut.....
2102	21764	Tension (under thread) Disc (2).....
2102	21764	Tension (upper thread) Disc (2).....
2763	21752	Knee Lifter Rock Shaft for 42143.....
2765	21752	Knee Lifter Rock Shaft Knee Arm for 2768.....
2766	21752	Knee Lifter Rock Shaft Knee Arm Hub with 356C, for 2768.....
2767	21752	Knee Lifter Rock Shaft Knee Plate with 356C, for 2768.....
2768		Knee Lifter Rock Shaft Knee Arm complete, for 42143, Nos. 2765, 2766 and 2767.....
2770	21752	Knee Lifter Rock Shaft Stop Dog with 140219C, for 42143 (2).....
2818	21743	Looper Gate Hinge Screw Friction Washer.....
4879	21752	Foot Lifter Chain Connecting Link for 57287.....

No.	Plate	Name
4882	21752	Foot Lifter Treadle Shaft for 57287.....
4883	21752	Foot Lifter Treadle Spring for 57287.....
4884	21752	Foot Lifter Treadle Stand for 57287.....
6337	21752	Knee Lifter Rock Shaft Lifting Bracket with two 356C, for 42143.....
6439		Foot Lifter Chain, length 36 in. to 45 in., with 56864 and 56865, for 138842.....
NOTE: When ordering No. 6439, state length required.		
7125	21752	Knee Lifter Rock Shaft Lifting Bracket Hook for 42143.....
8908	21767	Wrench for 1753 (Accessories).....
8909	21767	Wrench for 1518 (Accessories).....
9540	21764	Tension (upper thread, automatic) Spring for 34527.....
9541	21764	Tension (upper thread, automatic) Stud Plug for 34527.....
11398	21758	Feed Rocking Frame Hinge Pin for 58293.....
11831	21767	Screw Driver (large) Accessories.....
12242	21752	Knee Lifter Rock Shaft Hanger with two wood screws 1 in. No. 10 F.H., for 42143 (2).....
15770	21764	Tension (upper thread, automatic) Cap for 34527.....
20437	21758	Looper Bell Crank Ball Stud Spacing Washer.....
23766	21767	Wrench for 1508 and 1518 (Accessories).....
26026	21767	Screw Driver (small) Accessories.....
27398	21758	Feed Rocking Frame Washer (2).....
27739	23289	Thread Unwinder Thread Cone (wood) for large cones.....
NOTE: No. 27739 is used with but not included in No. 225258.		
34527	21764	Tension (upper thread, automatic) complete, Nos. 848F, 9540, 9541, 15770 and 50530K.....
36006	21768	Timing Gauge Arm Screw Friction Washer for 138942.....
37563		Knee Lifter Chain, length 15 in., with 56864 and 56865, for 138843.....
42143	21752	Knee Lifter Rock Shaft complete, for 138843, Nos. 2763, 2768, 6337, 7125 and two each 2770 and 12242.....
46224	21743	Cloth Plate Oil Cup for 138774 (2).....
46228	21758	Looper Bell Crank Ball Stud for 130872.....
49016	21743	Cloth Plate Slide for 138776.....
49043	21758	Looper Carrier Connection Ball Screw Stud (right) Nut Washer (fiber).....
49043	21758	Looper Carrier Connection Ball Stud (left) Washer (fiber).....
49049	21756	Looper Carrier Rock Shaft Crank Slide Block for 138760.....
49062	21762	Presser Bar Lifter.....
49063	21762	Presser Bar Lifter Friction Washer.....
49064	21762	Presser Bar Lifter Hinge Stud.....
49166	21758	Looper Carrier Hinge Stud Collar with two 202F.....
49188	21763	Oil Pipe Connection with two 198J.....
50073C	21758	Feed Dog Screw.....
50152X	21764	Thread (under) Pull-off Screw (large).....
50183F	21743	Cloth Plate Extension Lock Spring Screw (large) for 138777 and 138949.....
50249E	21756	Arm Oil Plug Screw (center of arm) (2).....
50374E	21756	Arm Oil Plug Screw (bottom of arm) for 138819.....
50421AL	21752	Foot Lifter Lifting Lever Connecting Pin Set Screw for 138840.....
50421AL	21752	Knee Lifter Lifting Lever Connecting Pin Set Screw for 138840.....
50530K	21764	Tension (upper thread, automatic) Body for 34527.....
50617R	21755	Arm Oil Plug Screw (side of arm) back for 138819.....
50617R	21764	Arm Oil Plug Screw (side of arm) front for 138819 (2).....
50961E	21755	Arm Oil Plug Screw (top of arm) for 138819.....
51061AL	21756	Feed Eccentric Body Set Screw for 138963 (2).....
51242AL	21759	Presser Foot Hinge Screw for 138915, 138933, 138937 and 138971.....
51262C	21743	Cloth Plate Extension Lock Screw Stud for 138952 and 138953.....
51282J	21743	Cloth Plate Slide Spring Screw for 138776 (2).....

No.	Plate	Name
51313AL	21756	Looper Carrier Rock Shaft Crank (back) Position Screw for 130762.....
51333R	21755	Arm Oil Plug Screw for plugging hole used to adjust Tension (upper thread, automatic) for 138819.....
51408AL	21758	Looper Bell Crank Ball Stud Set Screw for 138899.....
51570C	21764	Tension (under thread) Regulating Thumb Nut for 138918.....
51570C	21764	Tension (upper thread) Regulating Thumb Nut for 138801..
54969	21755	Arm Oil Tube Oil Pad for 130703.....
56864	21752	Foot Lifter Chain Hook (large) for 6439.....
56864	21752	Knee Lifter Chain Hook (large) for 37563.....
56865	21752	Foot Lifter Chain Hook (small) for 6439.....
56865	21752	Knee Lifter Chain Hook (small) for 37563.....
57286	21752	Foot Lifter Treadle for 57287.....
57287	21752	Foot Lifter Treadle complete, for 138842, Nos. 4879, 4882, 4883, 4884, 57286, two each 423AL, 1650C and wood screws 1 in. No. 16 F.H.....
58293		Feed Rocking Frame Hinge Pin 11398 with 1508J.....
59538	21764	Tension (under thread) Spring Bushing (small).....
59538	21764	Tension (upper thread) Spring Bushing (small).....
120341	21767	Tweezers (curved) Accessories.....
120344	21767	Oiler with 120345 (Accessories).....
120345	21767	Oiler Spout, 4 1/2 in. long, for 120344.....
121743	21743	Guide.....
130703	21755	Arm Oil Tube with 54969, for oiling Needle Bar Connecting Link.....
130708	21755	Arm Rock Shaft Bushing (back).....
130730		Arm Rotary Shaft Oil Return Collar (front) for 130973.....
130731		Arm Rotary Shaft Oil Return Collar (front) Oil Tube for 130973.....
130737	21743	Face Plate.....
130738	21758	Feed Bar Hinge Pin.....
130746	21758	Feed Rocking Frame Oil Pad (braided cotton) for 138951...
130750	21758	Looper Bell Crank Connection with two 171AL, for 130872.
130752	21756	Looper Bell Crank Connection Driver with two 1057AL.....
130754	21755	Crank Connecting Rod End Bearing (lower) Hinge Screw Stud for 138857.....
130754	21756	Looper Bell Crank Connection Hinge Screw Stud.....
130755	21758	Looper Bell Crank Hinge Stud.....
130756	21758	Looper Carrier with 130760 and three 1147AL.....
130757	21758	Looper Carrier Connection with four 175E, for 130873.....
130759	21758	Looper Carrier Hinge Stud.....
130760	21758	Looper Carrier Oil Pad.....
130761	21756	Looper Carrier Rock Shaft for 138760.....
130762	21756	Looper Carrier Rock Shaft Crank (back) forked, with 51313AL, for 138760.....
130763	21758	Looper Carrier Rock Shaft Crank (front) with 896AL and two 157E.....
130765	21743	Looper Gate.....
130823	21755	Arm Rock Shaft with 624AL, for 138885.....
130841	21762	Needle Bar (hollow).....
130842	21762	Needle Bar Bushing (lower).....
130843	21762	Needle Bar Bushing (upper).....
130844	21762	Needle Bar Connecting Stud with 1454E, for 138902.....
130849	21764	Tension (upper thread, automatic) Thread Guide.....
130853	21764	Thread (upper) Controller (back).....
130854	21764	Thread (upper) Controller (back) Thread Screw Eyelet.....
130865	21743	Cloth Plate Extension for 138952.....
130866	21743	Cloth Plate Extension Hinge Stud for 138952 and 138953...
130867	21743	Cloth Plate Extension Hinge Stud Bearing with 152E, for 138952 and 138953.....
130868	21743	Cloth Plate Extension Lock Spring for 138777 and 138949..
130870	21756	Machine Driving Pulley Cover.....
130872		Looper Bell Crank Connection 130750 with 46228.....

No.	Plate	Name
130873		Looper Carrier Connection 130757 with 130956 and 130970.....
130876	21755	Arm Rock Shaft Crank, back (ball bearing, solid) with 1396AL, for 138858.....
130884	21756	Arm Rotary Shaft Flanged Bushing (back).....
130889	21756	Feed Connecting Rod Crank.....
130899	21743	Oil Reservoir for 130902.....
130900	21743	Oil Reservoir Oil Tube (brass) for 130902.....
130901	21743	Oil Reservoir Oil Wick (wick) for 130902.....
130902	21743	Oil Reservoir complete, for 138777 and 138949, for oiling Feed Connecting Rod, Nos. 130899, 130900 and 130901.....
130907	21755	Arm Rock Shaft Bushing (intermediate).....
130909	21755	Arm Rock Shaft Flanged Bushing (front).....
130946	21752	Foot Lifter Lifting Lever Spring for 138842.....
130946	21752	Knee Lifter Lifting Lever Spring for 138843.....
130956	21758	Looper Carrier Connection Ball Stud (left) for 130873.....
130963		Arm Rotary Shaft Oil Return Collar (back) Oil Tube for 138759.....
130970	21758	Looper Carrier Connection Ball Screw Stud (eccentric) right for 130873.....
130973	21756	Arm Rotary Shaft Oil Return Collar (front) 130730 with 130731.....
130997	21759	Presser Foot Shank for 138915, 138933, 138937 and 138971.....
131022	21766	Machine Base Screw Bushing (rubber) for 138859 (3).....
138756	21756	Arm Rotary Shaft for 138757.....
138757		Arm Rotary Shaft 138756 with 691C and 138759.....
138758		Arm Rotary Shaft Oil Return Collar (back) for 138759.....
138759	21756	Arm Rotary Shaft Oil Return Collar (back) 138758 with 130963, for 138757.....
138760		Looper Carrier Rock Shaft 130761 with 49049 and 130762.....
138763	21758	Feed Dog Clamp.....
138765	21756	Arm Insert (lower) for 138819.....
138766	21756	Arm Oil Lead for oiling Arm Rotary Shaft Intermediate Bearing.....
138767	21755	Arm Oil Tube with 138769, for oiling Arm Rock Shaft Front Bearing.....
138768	21755	Arm Oil Tube with 138770, for oiling Arm Rock Shaft Back and Intermediate Bearings (2).....
138769	21755	Arm Oil Tube Oil Pad for 138767.....
138770	21755	Arm Oil Tube Oil Pad for 138768 (2).....
138771	21755	Arm Side Cover (back).....
138772	21755	Arm Side Cover (back) Gasket.....
138773	21755	Arm Side Cover (back) Retainer.....
138774	21743	Cloth Plate with two each 889AL and 46224, for 138777 and 138949.....
138775	21743	Cloth Plate Slide Spring for 138776.....
138776	21743	Cloth Plate Slide complete, for 138777 and 138949, Nos. 49016, 138775 and two 51282J.....
138777	21743	Cloth Plate complete, when using a Throat Plate with an off-set, Nos. 162F, 894F, 50183F, 130868, 130902, 138774, 138776 and 138952.....
	NOTE:	No. 138777 is regularly furnished with this Machine.
138796	21763	Oil Pipe for oiling Arm Rotary Shaft Bushing (intermediate) and Looper Bell Crank Connection Driver.....
138797	21763	Oil Pipe for oiling Arm Rotary Shaft Bushing (front).....
138800		Oil Pipe Oil Lead Coupling with two 198J, for 138878 (2).....
138801		Tension (upper thread) Screw Stud 140242C with 1712C and 51570C.....
138802	21764	Tension (under thread) Spring Bushing (large).....
138802	21764	Tension (upper thread) Spring Bushing (large).....
138804	21766	Machine Base Cushion (felt).....
138805	21766	Machine Base Oil Level Plate for 138860.....

NUMERICAL LIST OF PARTS

No.	Plate	Name
138810	21766	Machine Base Oil Strainer Cover with 1191W.....
138813	21755	Arm Side Cover (end).....
138814	21755	Arm Side Cover (end) Gasket (cork).....
138815	21756	Oil Splash Guard.....
*138819		Arm, upper and lower (solid) with 443AL, 50374E, 50961E, 51333R, 138765, two 1186E and three 50617R.....
138820	21743	Face Plate Gasket.....
138837	21762	Presser Bar Spring Guide.....
138838	21762	Pressure Regulating Thumb Screw Bushing.....
138840	21752	Foot Lifter Lifting Lever with 50421AL, for 138842.....
138840	21752	Knee Lifter Lifting Lever with 50421AL, for 138843.....
138841	21752	Foot Lifter Lifting Lever Connecting Pin for 138842.....
138841	21752	Knee Lifter Lifting Lever Connecting Pin for 138843.....
138842		Foot Lifter complete, Nos. 9D, 6439, 57287, 130946, 138840 and 138841.....
138843		Knee Lifter complete, Nos. 9D, 37563, 42143, 130946, 138840 and 138841.....
138849	21755	Tension (upper thread, automatic) Releasing Pin.....
138850	21755	Crank Connecting Rod End Bearing (lower) with four 140352AL, for 138857.....
138856	21755	Crank Connecting Rod with two 896AL, for 138857.....
138857		Crank Connecting Rod complete, for 138858, Nos. 1597J, 130754, 138850 and 138856.....
138858		Crank Connecting Rod 138857 with 130876.....
138859	21766	Machine Base with three 131022, for 138860.....
138860		Machine Base complete, Nos. 1300E, 138805, 138859, 138862 and two each 1029E and 138861.....
138861	21766	Machine Base Oil Strainer (lower) for 138860 (2).....
138862	21766	Machine Base Oil Strainer (upper) for 138860.....
138863	21755	Oil Agitator.....
138871	21766	Machine Base Lint Guard (back).....
138872	21766	Machine Base Lint Guard (left end).....
138873	21766	Machine Base Lint Guard (front).....
138878	21763	Oil Pipe Oil Lead with 138800 (2).....
138881	21755	Arm Oil Tube for oiling Needle Bar Connecting Link Hinge Pin (lower).....
138884	21755	Arm Rock Shaft Crank (back) Pin.....
138885		Arm Rock Shaft 130823 with 138902.....
138887	21756	Machine Driving Pulley (3.7 in. outside diam. of belt groove) with two 430AL (for Round and "V" belts).....
138888	21758	Feed Bar with 457AL, for 138889.....
138889		Feed Bar 138888 with 138891 and two 898J, for 138890.....
138890		Feed Bar 138889 with 138896.....
138891	21758	Feed Bar Wearing Plate for 138889.....
138894	21759	Feed Dog, 14 teeth (8 teeth to the inch) for 138928, 138929 and 138946.....

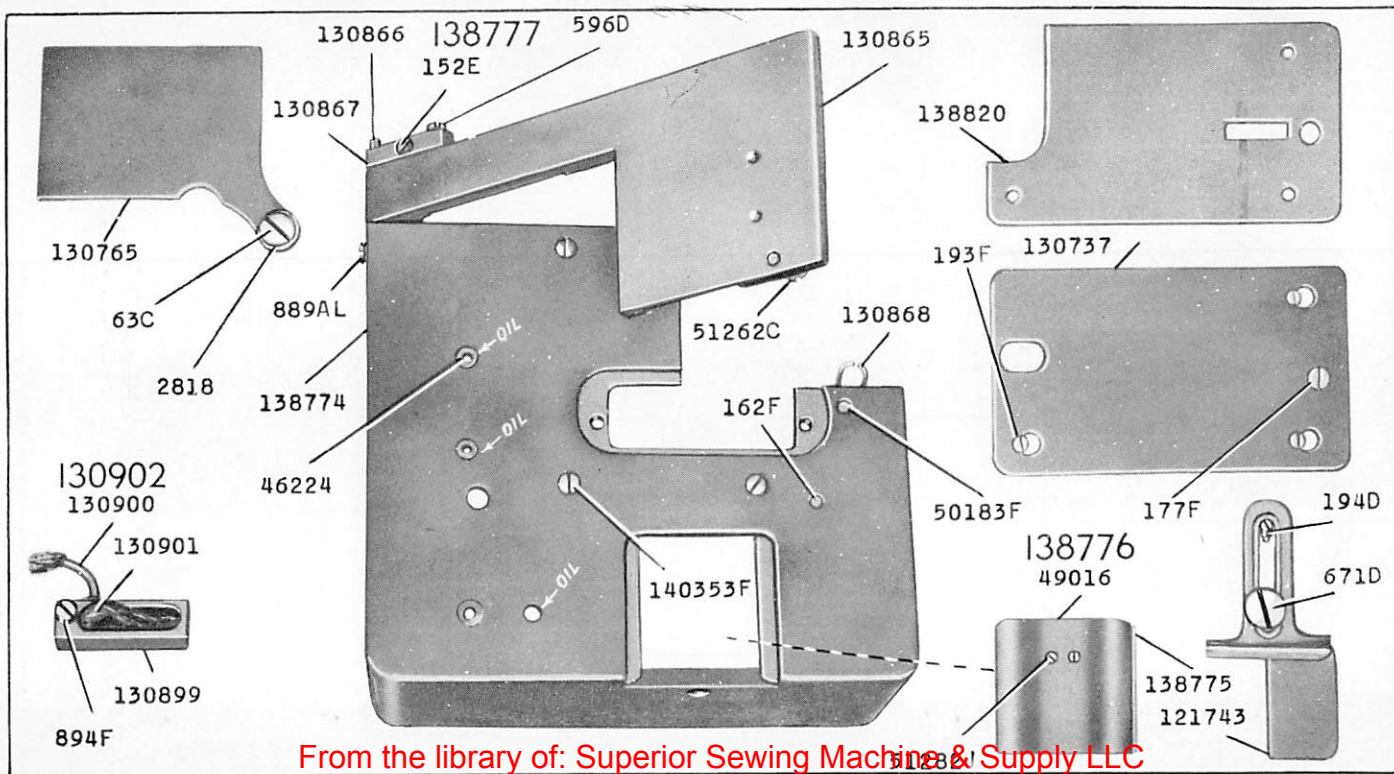
NOTE: Feed Dog No. 138894 is furnished unless otherwise specified on order.

138895	21756	Feed Lifting Eccentric with two 1036AL, for 138896.....
138896		Feed Lifting Eccentric 138895 with 138897, for 138890.....
138897	21756	Feed Lifting Eccentric Slide Block for 138896.....
138898	21759	Looper (double thread).....
138899	21758	Looper Bell Crank with 51408AL.....
138900	21756	Looper Eccentric with two 1036AL.....
138901	21755	Needle Bar Connecting Link for 138902.....
138902		Needle Bar Connecting Link 138901 with 130844, for 138885.....
138903	21755	Needle Bar Connecting Link Oil Pad (felt).....
138904	21755	Needle Bar Connecting Link Oil Pad Holder.....
138905	21762	Needle Guard (back) for 138907.....
138906	21762	Needle Guard (front) for 138907.....

NOTE: One Needle Guard (front) No. 138906 for size 26 needle is furnished extra with the Machine. When ordering No. 138906 specify size of Needle.

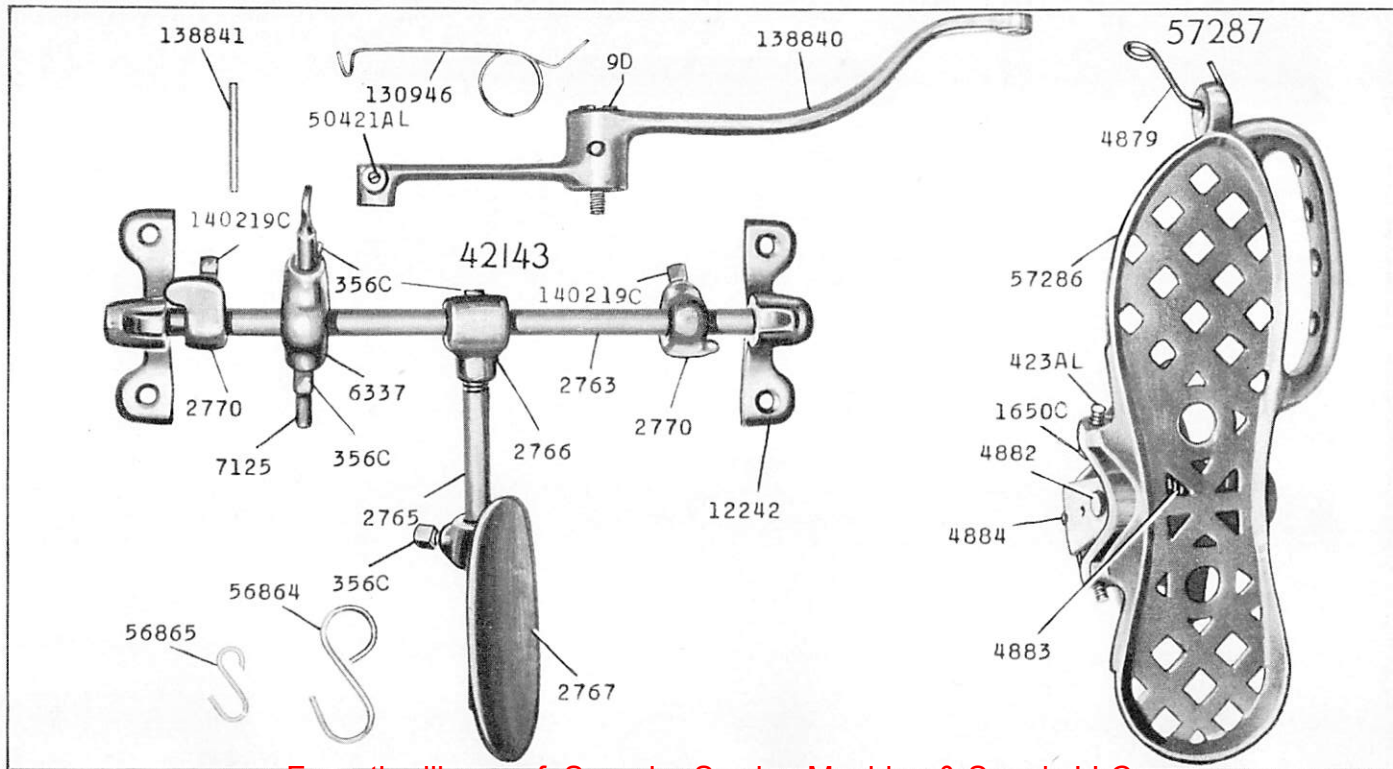
No.	Plate	Name
138907		Needle Guard complete, Nos. 190J, 138905 and 138906...
	NOTE:	Needle Guard complete No. 138907 for size 27 needle is furnished on the Machine. When ordering No. 138907 specify size of Needle.
138908	21762	Presser Bar.....
138909	21762	Presser Bar Bushing.....
138910	21762	Presser Bar Lifting Bracket with 896AL.....
138911	21762	Presser Bar Lifting Link.....
138912	21762	Presser Bar Spring (spiral).....
	NOTE:	No. 138912 is regularly furnished.
138913		Presser Bar Spring (spiral, heavy).....
138914	21759	Presser Foot Plate for 138915.....
138915	21759	Presser Foot (hinged) complete, Nos. 236J, 51242AL, 130997, 138914 and 138930 (1/2 in. stitch, "L" Feed)....
	NOTE:	Presser Foot No. 138915 is furnished with this Machine unless otherwise specified on the order.
138916	21764	Slack Thread Controller.....
138917	21764	Tension (under thread) Screw Stud for 138918.....
138918		Tension (under thread) Screw Stud 138917 with 1712C and 51570C.....
138919	21764	Tension (under thread) Spring.....
138919	21764	Tension (upper thread) Spring.....
138920	21764	Tension (under thread) Thread Guide.....
138921	21764	Tension (upper thread) Thread Guide.....
138922	21764	Thread (under) Pull-off.....
138923	21764	Thread (under) Pull-off Thread Guide.....
138924	21764	Thread (upper) Controller (front of arm) Body for 138926...
138925	21764	Thread (upper) Controller (front of arm) Thread Guiding Block for 138926.....
138926		Thread (upper) Controller (front of arm) adjustable, complete, Nos. 138924 and 138925.....
138927	21764	Thread (upper) Take-up.....
138928	21759	Throat Plate for 138894, for 1/2 in. stitch.....
	NOTE:	Throat Plate No. 138928 is regularly furnished with this Machine.
138929	21759	Throat Plate for 138894, for three stitches to the inch.....
	NOTE:	Throat Plate No. 138929 is furnished extra with the Machine.
138930	21759	Presser Foot Needle Guard for 138915.....
138931	21760	Feed Dog, 14 teeth (8 teeth to the inch) for 138934 (3 stitches to the inch, double feed).....
138932	21760	Presser Foot Plate for 138933.....
138933	21760	Presser Foot (hinged) complete, Nos. 51242AL, 130997 and 138932 (3 stitches, double row feed).....
138934	21760	Throat Plate for 138931.....
138935	21760	Feed Dog, 15 teeth (8 teeth to the inch) for 138938 (1/2 in. stitch to the inch, double feed).....
138936	21760	Presser Foot Plate for 138937.....
138937	21760	Presser Foot (hinged) complete, Nos. 51242AL, 130997 and 138936 (1/2 in. stitch, double row feed).....
138938	21760	Throat Plate for 138935.....
138939	21768	Timing Gauge Arm for 138942.....
138940	21768	Timing Gauge Indicator for 138942.....
138941	21768	Timing Gauge Indicator Holder for 138942.....
138942	21768	Timing Gauge complete, Nos. 96C, 742F, 36006, 138939, 138940 and 138941.....
138943	21755	Tension (upper thread, automatic) Releasing Cam with 1036AL.....
138944	21765	Looper (single thread).....
138945	21765	Throat Plate for 138946.....
138946	21765	Throat Plate complete, for single thread chain stitch for 138894, Nos. 665J, 138945 and 138947.....
138947	21765	Throat Plate Thread Retainer for 138946.....
138948	21757	Cloth Plate Extension for 138953.....

No.	Plate	Name
138949	21757	Cloth Plate complete, when using a Throat Plate without an off-set, Nos. 162F, 894F, 50183F, 130868, 130902, 138774, 138776 and 138953.....
138950	21758	Feed Rocking Frame with 1396AL, for 138951.....
138951		Feed Rocking Frame 138950 with 130746.....
138952		Cloth Plate Extension complete, for 138777, Nos. 596D, 51262C, 130865, 130866 and 130867.....
138953		Cloth Plate Extension complete, for 138949, Nos. 596D, 51262C, 130866, 130867 and 138948.....
138954	21756	Arm Rotary Shaft Bushing (front) bronze.....
138955	21756	Arm Rotary Shaft Bushing (intermediate) bronze.....
138958	21756	Feed Connecting Rod with two 140352AL, for 138959.....
138959		Feed Connecting Rod 138958 with 138963.....
138963		Feed Eccentric (adjustable) complete, for 138959, Nos. 1103C, 138964, 140548J and two 51061AL.....
138964	21756	Feed Eccentric Clamping Washer for 138963.....
138969	21761	Feed Dog, 17 teeth (8 teeth to the inch) for 138972 (3 stitches to the inch) for Cording and Binding ends of paper bags.....
138970	21761	Presser Foot Plate for 138971.....
138971	21761	Presser Foot (hinged) complete, for use with 138969 and 138972 (3 stitches to the inch) Nos. 51242AL, 130997 and 138970, for Cording and Binding ends of paper bags.....
138972	21761	Throat Plate for 138969, for Cording and Binding ends of paper bags.....
140219C	21752	Knee Lifter Rock Shaft Stop Dog Set Screw for 2770 (2).....
140242C	21764	Tension (upper thread) Screw Stud for 138801.....
140243R	21766	Machine Base Screw Bushing Stud (3).....
140244E	21766	Machine Screw (3).....
140282W	21762	Pressure Regulating Thumb Screw.....
140352AL	21755	Crank Connecting Rod End Bearing (lower) Cap Screw for 138850 (4).....
140352AL	21756	Feed Connecting Rod Cap Screw for 138958 (2).....
140353F	21743	Cloth Plate Screw (3).....
140390AL	21762	Presser Foot Screw.....
140390AL	21764	Thread (upper) Take-up Set Screw.....
140420C	21762	Presser Bar Lifter Screw.....
140437AL	21755	Oil Agitator Screw.....
140548J	21756	Feed Eccentric Clamping Washer Screw for 138963.....
150203	23289	Thread Unwinder Spool Rest Cushion (felt) for 225258 (2)...
200383C	23289	Thread Unwinder Spool Rest Rod Set Screw for 259658.....
201018C	23289	Thread Unwinder Spool Rest Set Screw for 225257.....
201528J		Thread Unwinder Spool Pin Nut for 225257 (2).....
201696J	23289	Thread Unwinder Thread Guide Lock Nut for 225258.....
225257	23289	Thread Unwinder Spool Rest with 201018C and two each 201528J, 228692 and 228693, for 225258.....
225258	23289	Thread Unwinder complete for two spools or two large cones of thread, Nos. 201696J, 225257, 225324, 225326, 225388, 259658, two each 150203, 225391 and three wood screws 7/8 in. No. 12 F.H.....
225322	23289	Thread Unwinder Thread Guide Rod Washer for 225324....
225324	23289	Thread Unwinder Thread Guide Rod with 208AL and 225322, for 225258.....
225326	23289	Thread Unwinder Thread Guide Position Cup for 225258....
225388	23289	Thread Unwinder Spool Rest Rod for 225258.....
225390	23289	Thread Unwinder Thread Cone Holder, for inverted cones...
NOTE:	No.	225390 is used with but not included in No. 225258.
225391	23289	Thread Unwinder Thread Guide for 225258 (2).....
228692		Thread Unwinder Spool Pin for 225257 (2).....
228693		Thread Unwinder Spool Pin Washer for 225257 (2).....
259658	23289	Thread Unwinder Spool Stand with 200383C, for 225258...

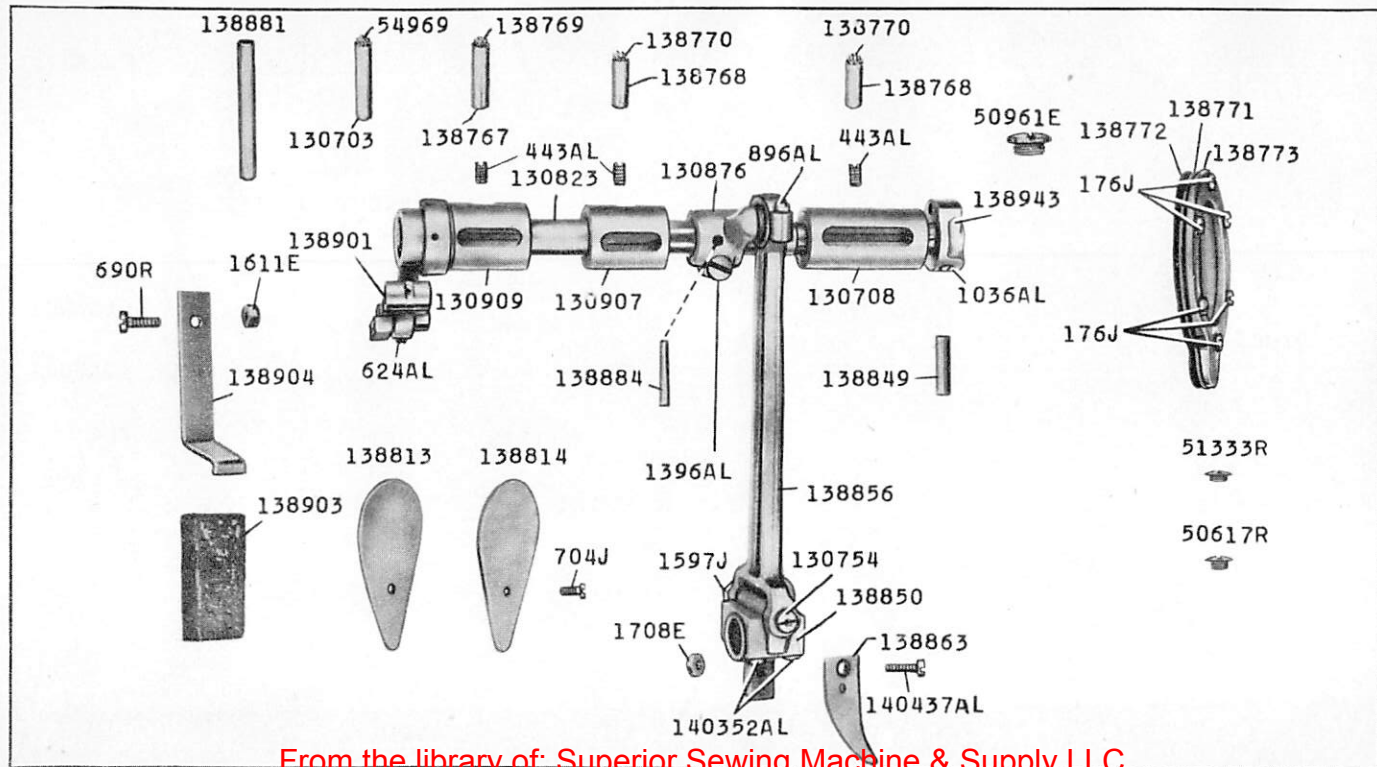


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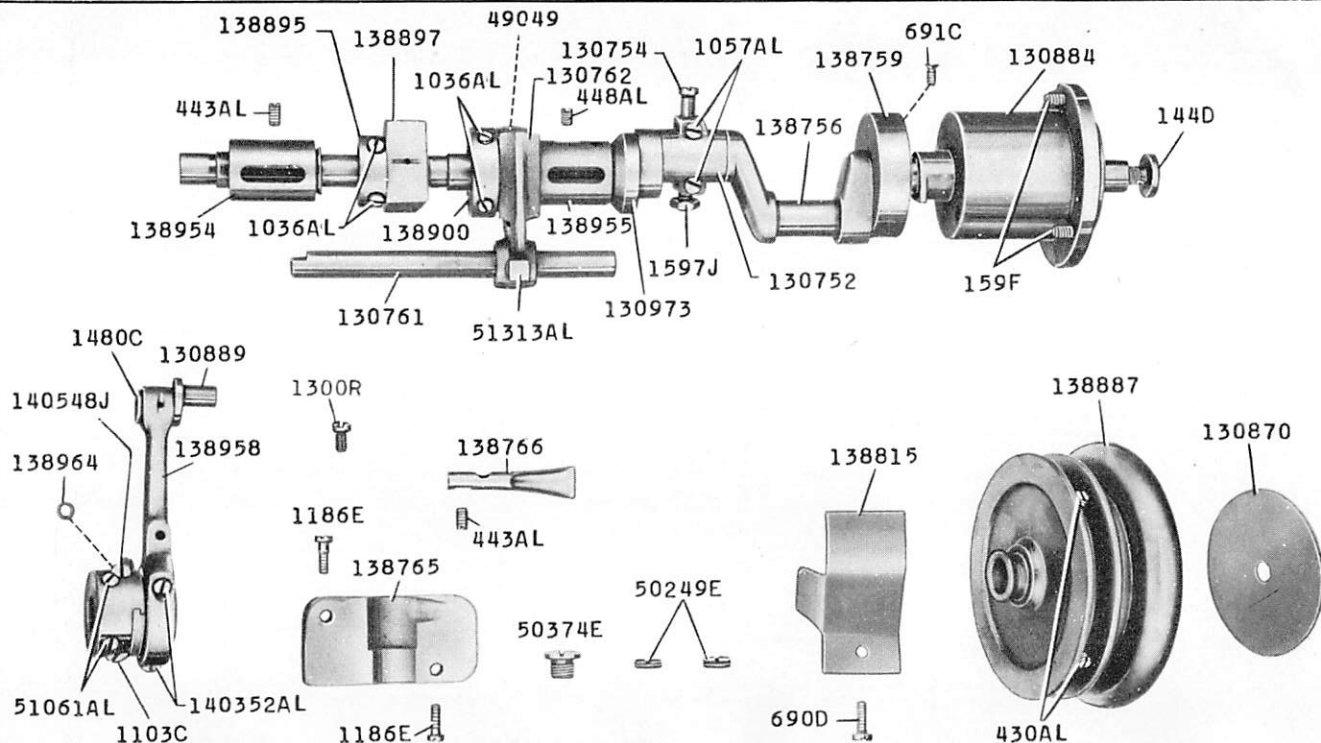


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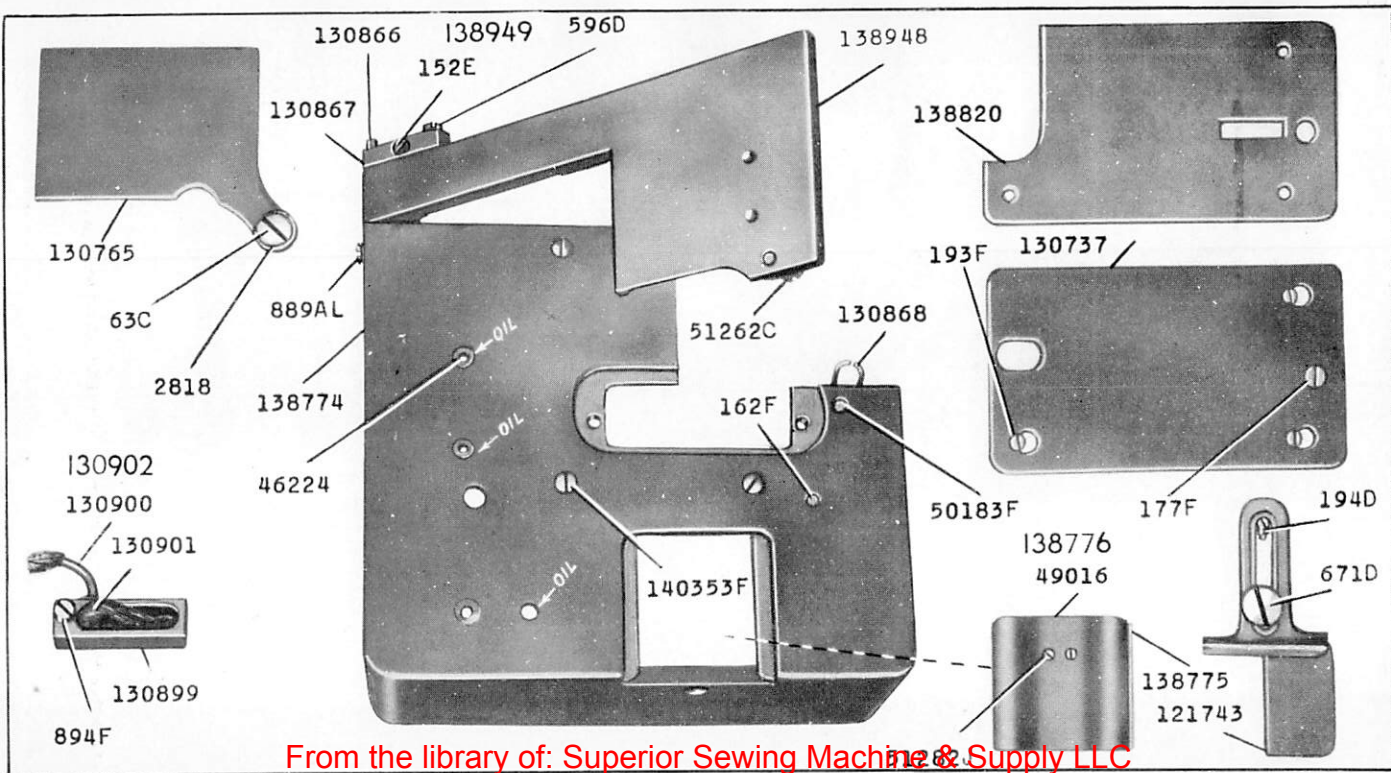


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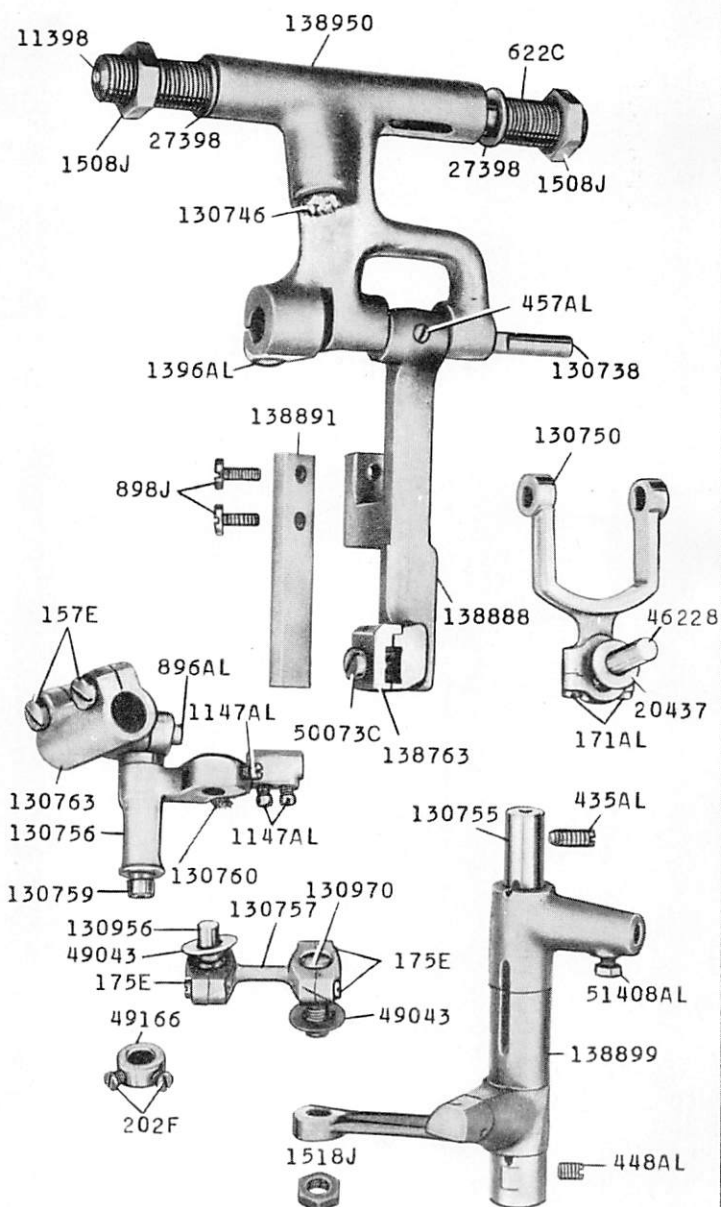


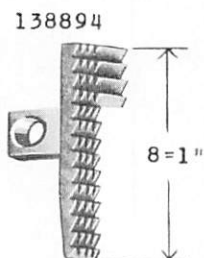
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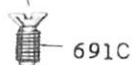
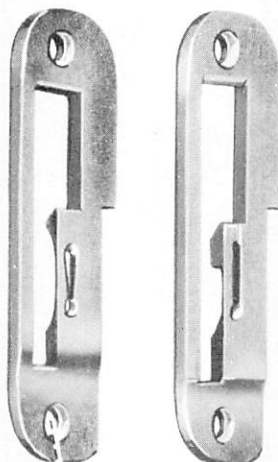
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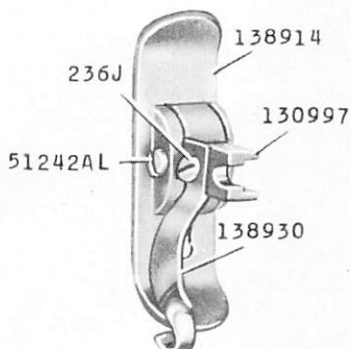


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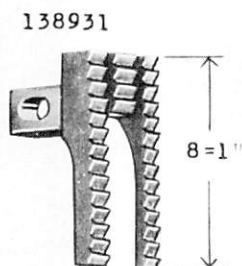


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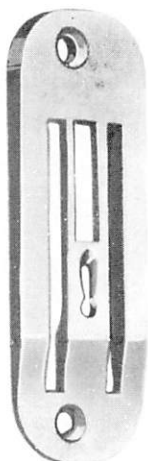


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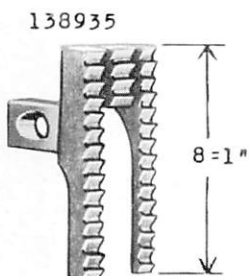
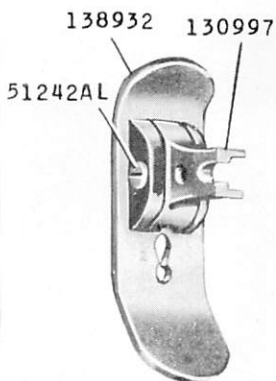




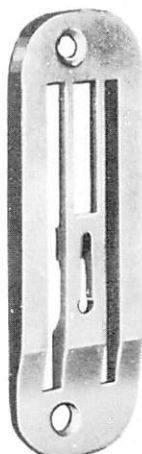
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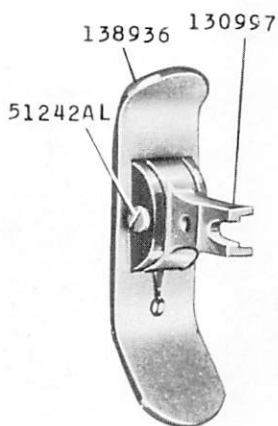
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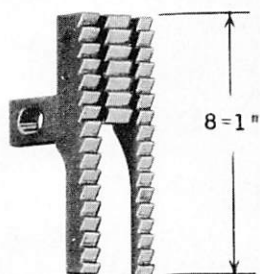


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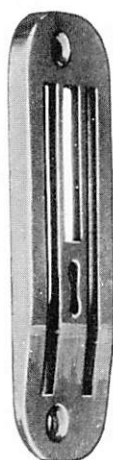


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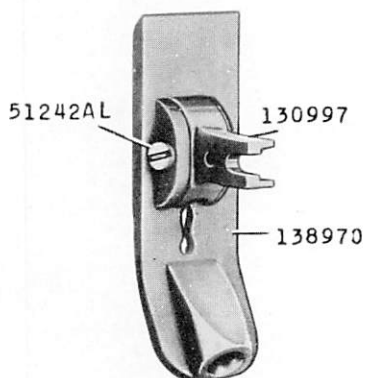
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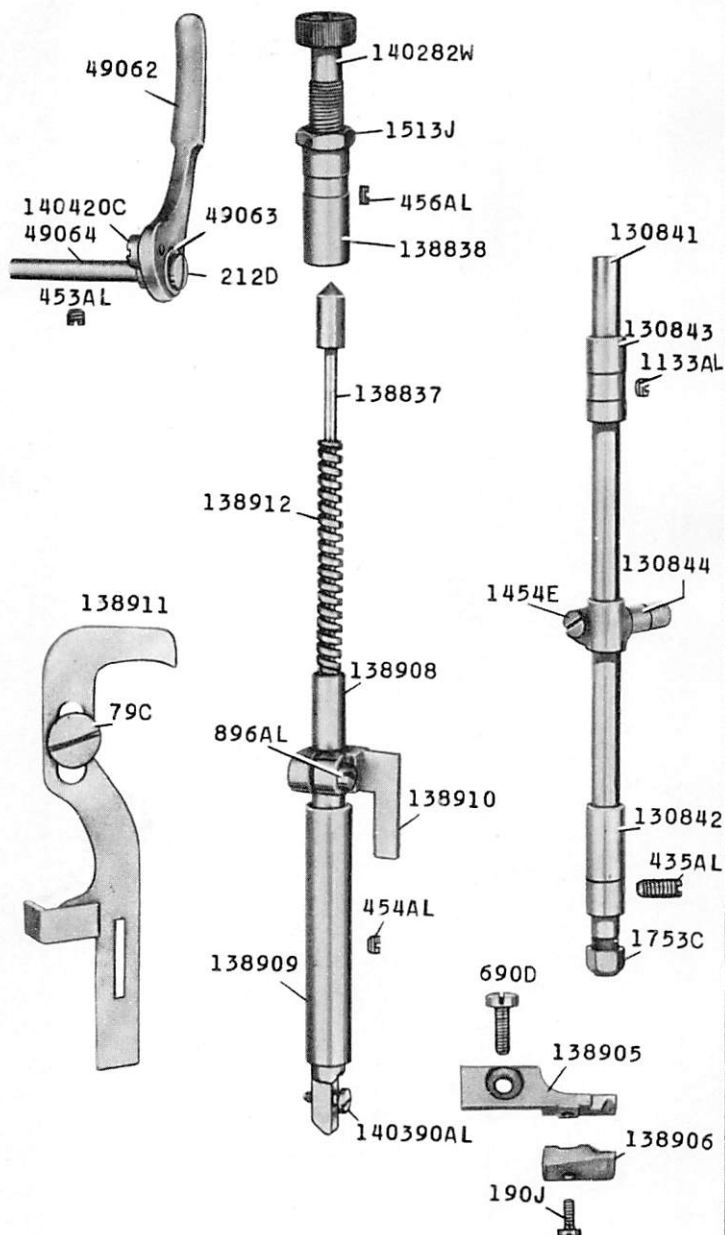
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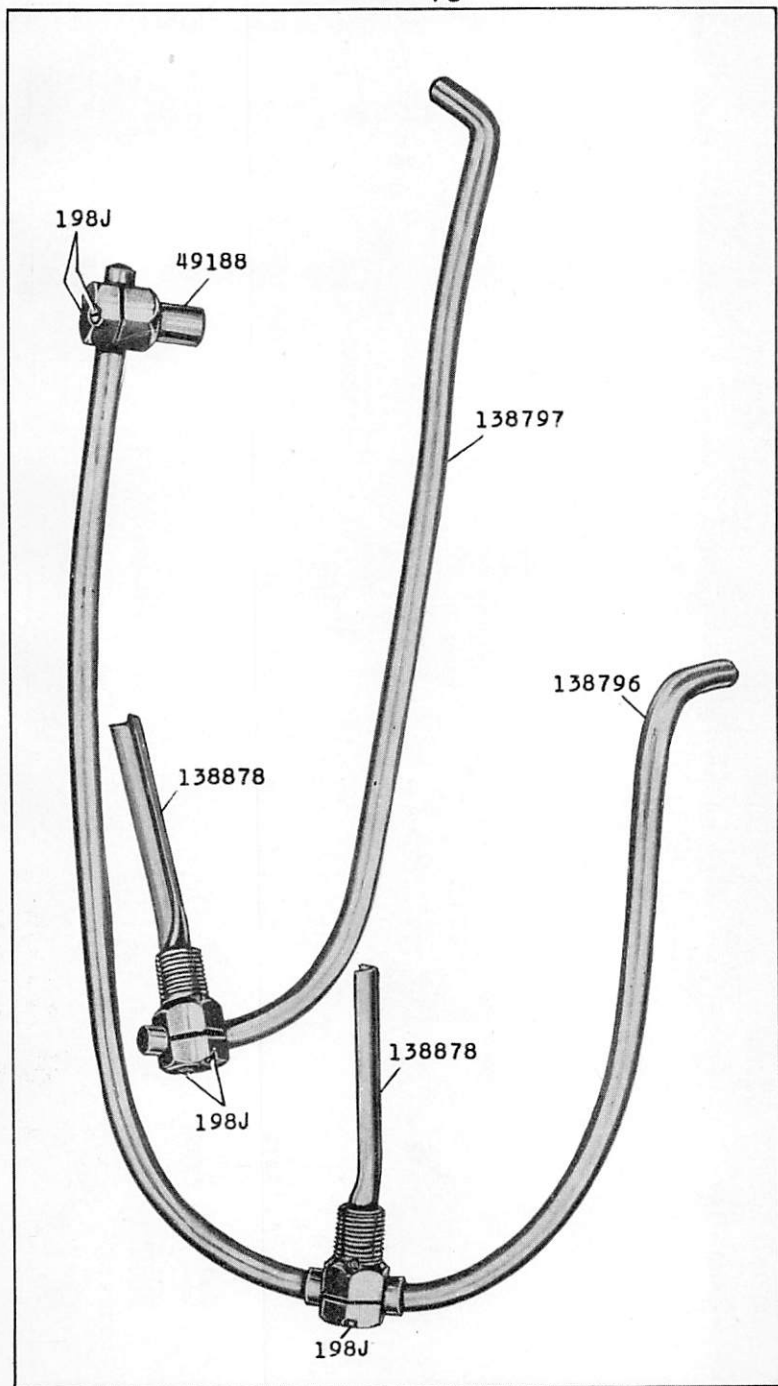
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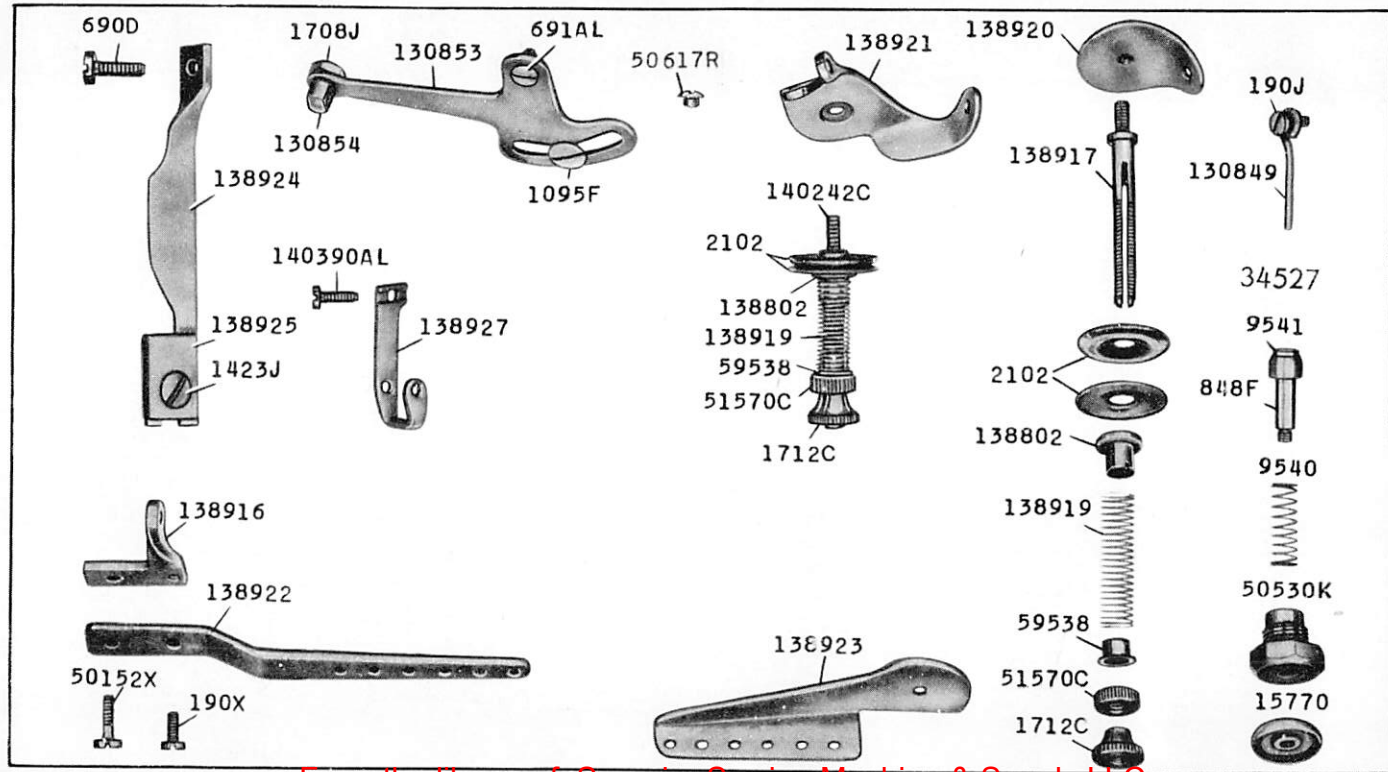


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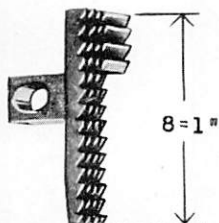
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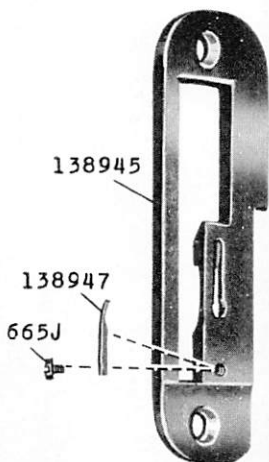


21765-2/3

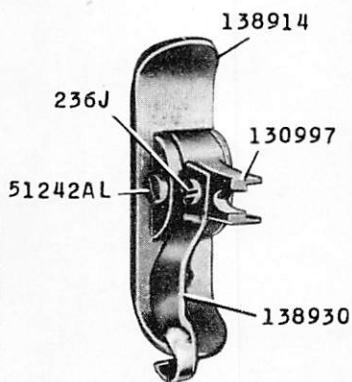
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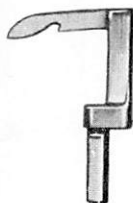
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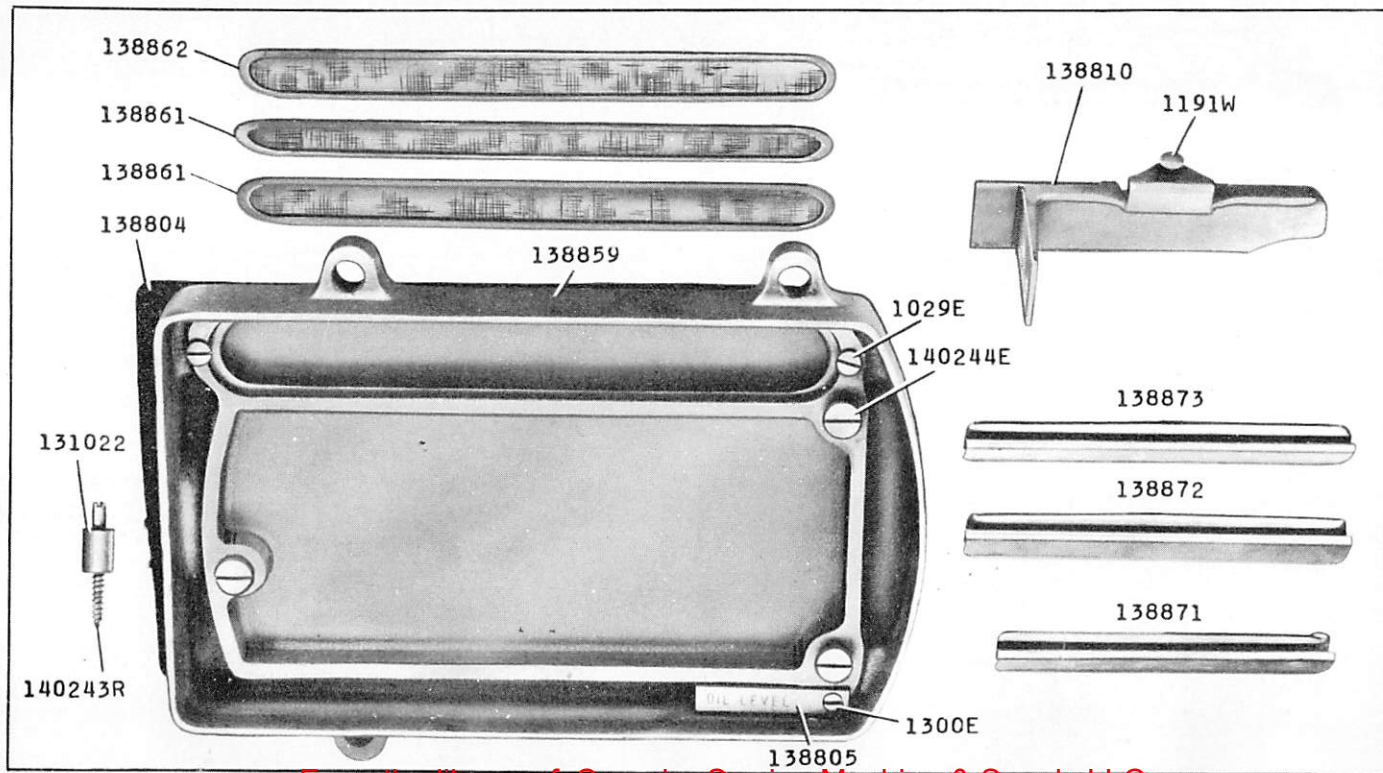


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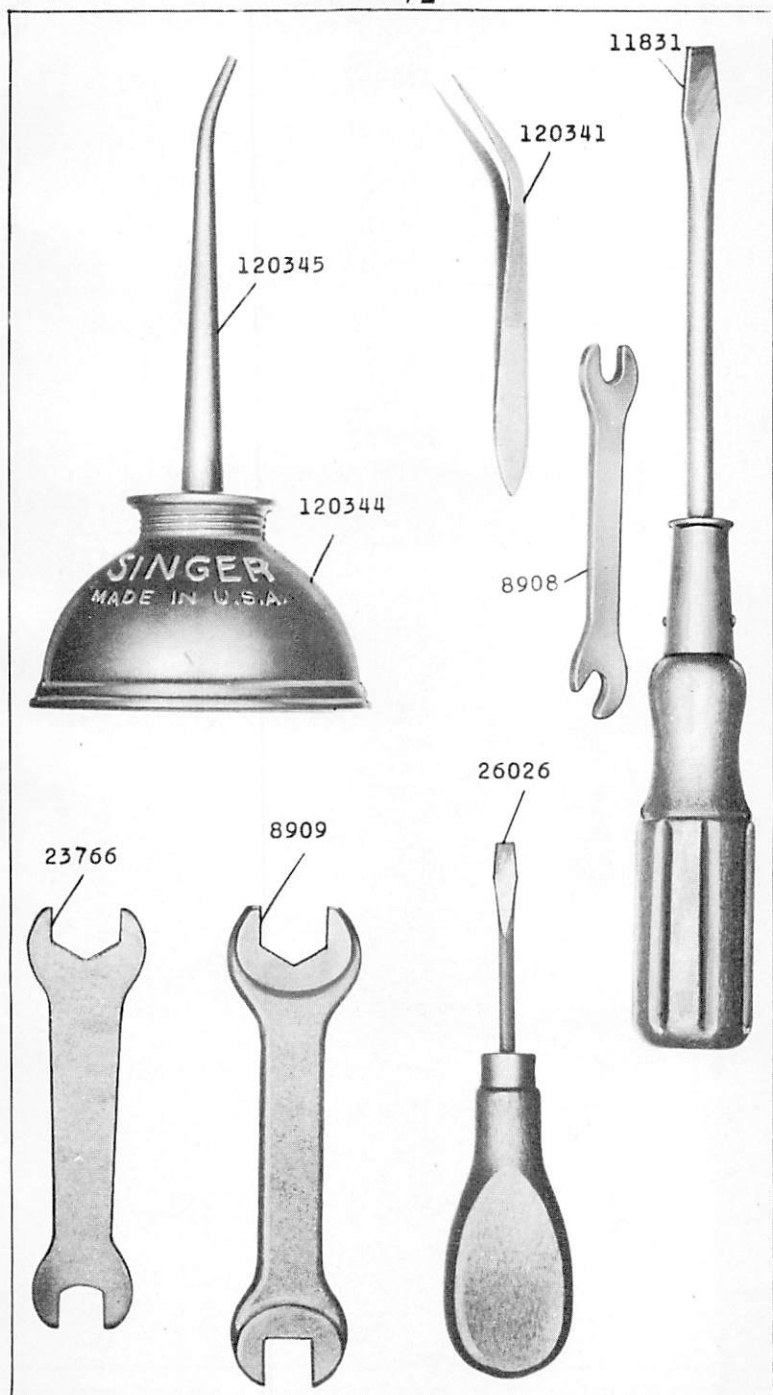




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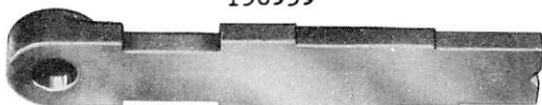
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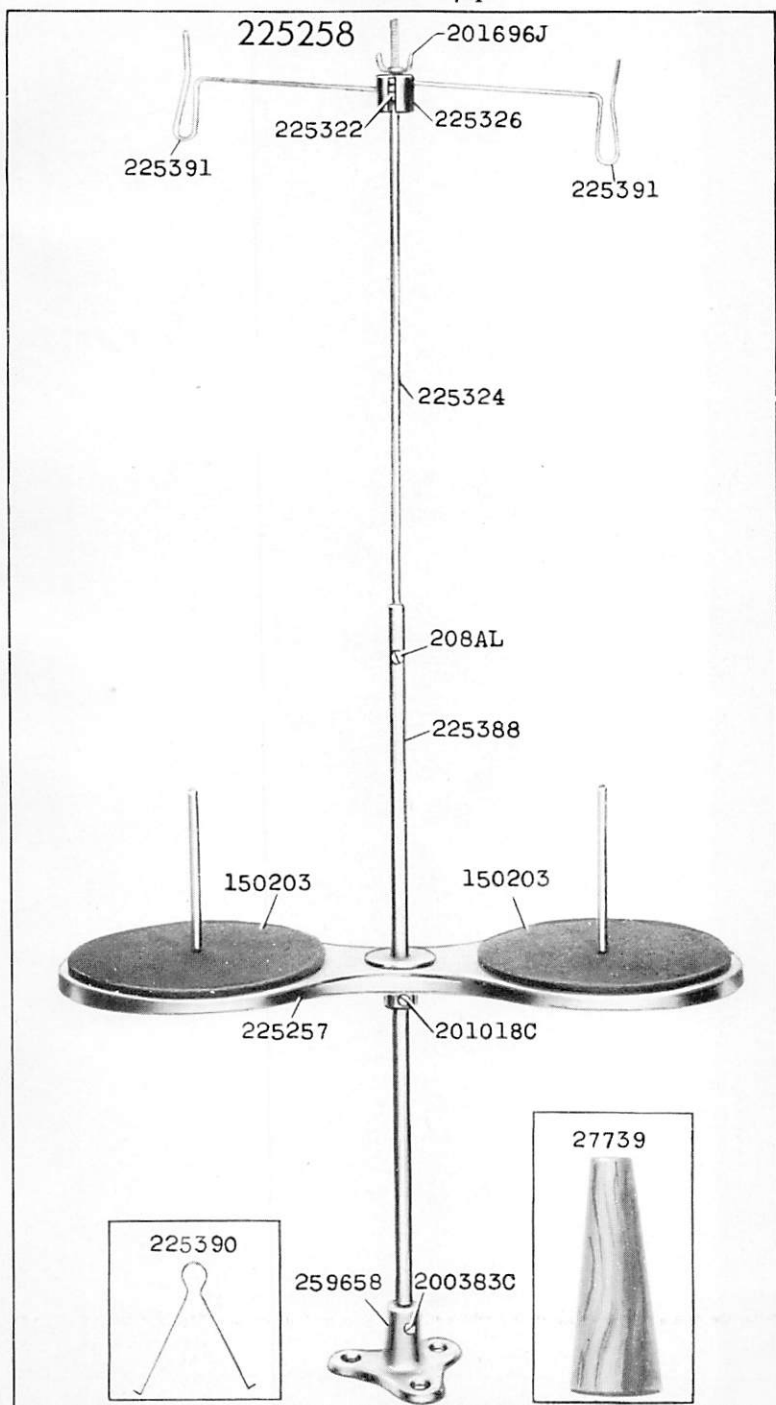
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SINGER Needles should be used
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These Needles and their Containers
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Needles in Containers marked
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